ATV KIT - Apache XC G2 ATV Mount Kit

Product:	**ATV**
Project no:	**487803684**
Instruction Sheet P/N:	**487803684**
Revision no:	
Revision date:	
Item covered:	**Apache XC G2 ATV Mount Kit**

The following symbols may be used in this document:

WARNING

Indicates a hazardous situation which, if not avoided, could result in death or serious injury.

CAUTION: Indicates a hazard situation which, if not avoided, could result in minor or moderate injury.

NOTICE **Indicates an instruction which, if not followed, could severely damage vehicle components or other property.**

WARNING

- This kit is designed for specific applicable models only (authorized BRP dealers will confirm model(s)). It is not recommended for units other than the one (those) for which it was sold.
- Should removal of a locking device (e.g. lock tabs, self-locking fasteners, etc.) be required when undergoing disassembly/assembly, always replace with a new one.
- Torque wrench tightening specifications must strictly be adhered to.
- Unless otherwise specified, engine must be OFF when performing any operation on the vehicle.
- Always be aware of parts that can move, such as wheels, transmission components, etc.
- Always wear EYE PROTECTION AND APPROPRIATE GLOVES when using power tools.
- Some components may be HOT. Always wait for engine to cool down before performing work.

WARNING

Some important safety information and/or operating instructions dedicated to the end user might be included in this instruction sheet. Make sure to give the kit part number as well as the instruction sheet included with this kit to the customer. Verify that the customer has access to all the information required for proper use of the accessory.

NOTE: USE TIGHTENING TORQUES IN THE FOLLOWING TABLE IF NOT OTHERWISE SPECIFIED.

	GRADE			
	5.8	8.8	10.9	12.9
M4	1.8 ± 0.2 N•m (16 ± 2 lbf•**in**)	2.8 ± 0.2 N•m (25 ± 2 lbf•**in**)	3.8 ± 0.2 N•m (34 ± 2 lbf•**in**)	4.5 ± 0.5 N•m (40 ± 4 lbf•**in**)
M5	3.3 ± 0.2 N•m (29 ± 2 lbf•**in**)	5 ± 0.5 N•m (44 ± 4 lbf•**in**)	7.8 ± 0.7 N•m (69 ± 6 lbf•**in**)	9 ± 1 N•m (80 ± 9 lbf•**in**)
M6	7.5 ± 1 N•m (66 ± 9 lbf•**in**)	10 ± 2 N•m (89 ± 18 lbf•**in**)	12.8 ± 2.2 N•m (113 ± 19 lbf•**in**)	16 ± 2 N•m (142 ± 18 lbf•**in**)
M8	15.3 ± 1.7 N•m (135 ± 15 lbf•**in**)	24.5 ± 3.5 N•m (18 ± 3 lbf•ft)	31.5 ± 3.5 N•m (23 ± 3 lbf•ft)	40 ± 5 N•m (30 ± 4 lbf•ft)
M10	29 ± 3 N•m (21 ± 2 lbf•ft)	48 ± 6 N•m (35 ± 4 lbf•ft)	61 ± 9 N•m (45 ± 7 lbf•ft)	73 ± 7 N•m (54 ± 5 lbf•ft)
M12	52 ± 6 N•m (38 ± 4 lbf•ft)	85 ± 10 N•m (63 ± 7 lbf•ft)	105 ± 15 N•m (77 ± 11 lbf•ft)	128 ± 17 N•m (94 ± 13 lbf•ft)
M14	85 ± 10 N•m (63 ± 7 lbf•ft)	135 ± 15 N•m (100 ± 11 lbf•ft)	170 ± 20 N•m (125 ± 15 lbf•ft)	200 ± 25 N•m (148 ± 18 lbf•ft)
M16	126 ± 14 N•m (93 ± 10 lbf•ft)	205 ± 25 N•m (151 ± 18 lbf•ft)	255 ± 30 N•m (188 ± 22 lbf•ft)	305 ± 35 N•m (225 ± 26 lbf•ft)
M18	170 ± 20 N•m (125 ± 15 lbf•ft)	273 ± 32 N•m (201 ± 24 lbf•ft)	330 ± 25 N•m (243 ± 18 lbf•ft)	413 ± 47 N•m (305 ± 35 lbf•ft)

NOTE: The illustrations in this document show typical construction of the different assemblies and may not reproduce the full detail or exact shape of the parts; however, they represent parts that have the same or similar function.

First time installation is approximately **2.75** hours.

Changes between seasons is approximately **1.5** hours.

IMPORTANT

Modifying an “on-road use” homologated L-category or T-category vehicle using this accessory may be prohibited in some countries. Penalties may result.

Modifying this “on-road use” vehicle using this accessory will void its compliance with the following EU regulations categories T1, T2, or T3 under the Regulation (EU) No 167/2013 of the European Parliament and of the Council of 5 February 2013 on the approval and market surveillance of agricultural and forestry vehicles, or categories L5 or L7 under the Regulation (EU) No 168/2013 of the European Parliament and of the Council of 15 January 2013 on the approval and market surveillance of two- or three-wheel vehicles and quadricycles.

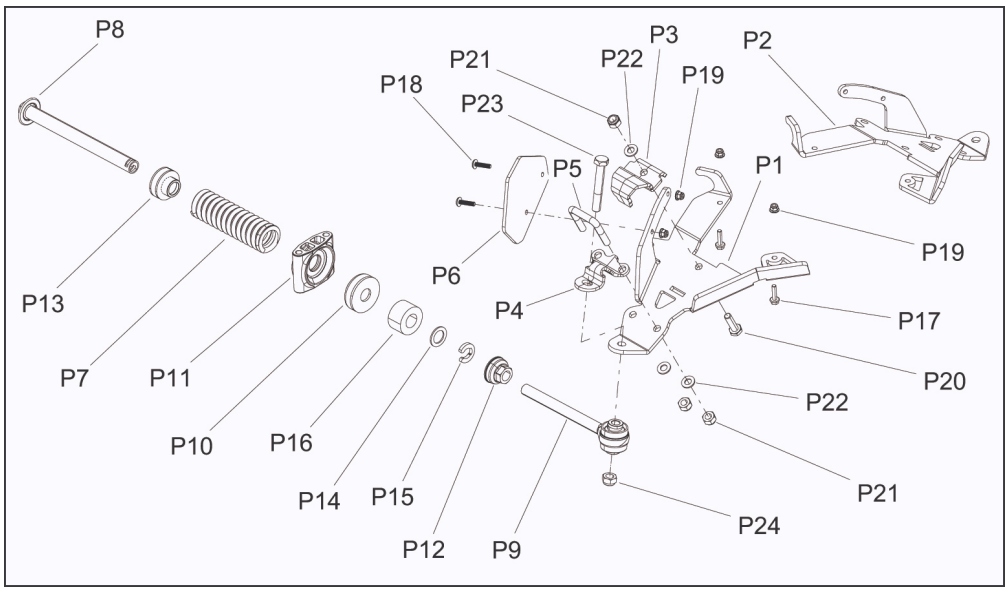
A modified “on-road use” vehicle may not be authorized to circulate on public roads and thus, may only be operated off-road.

Inform the owner in writing of the consequence of modifying the vehicle using this accessory.

REQUIRED TOOLS

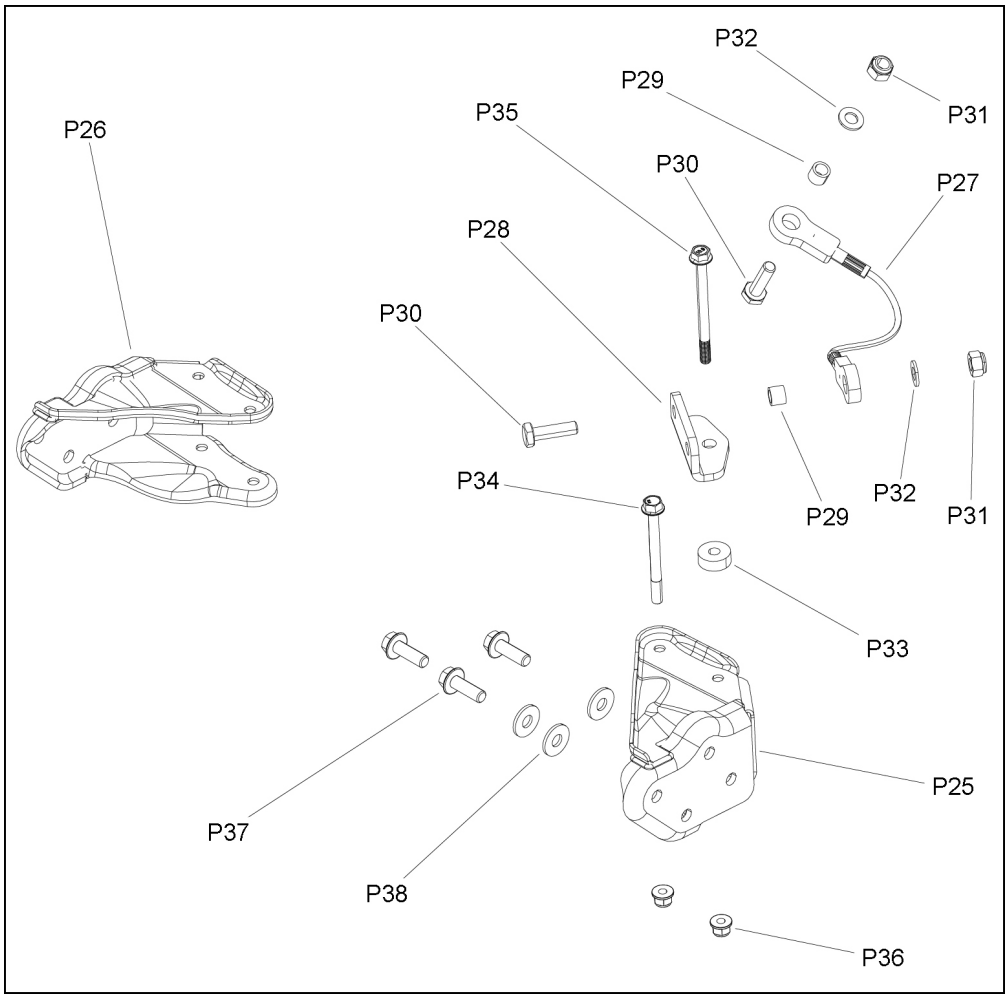
REQUIRED TOOL			USE
T1	Drill bit 6.5 mm (1/4 in)		Drilling Rivets in Mudguard

PARTS TO BE INSTALLED



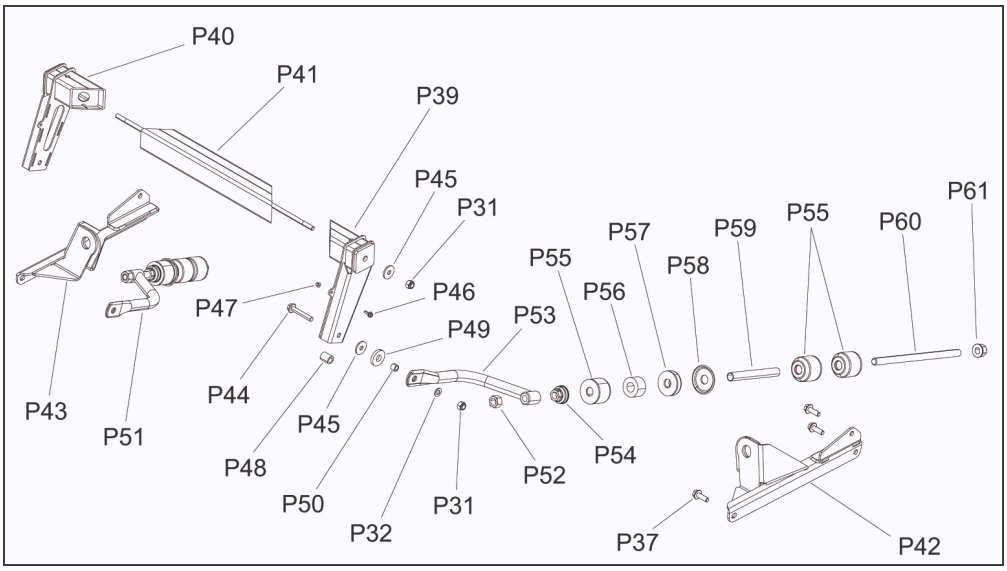
ITEM	DESCRIPTION	PART NUMBER	QTY
P1	LH Front Formed Support	See Service Kit 715010016	1
P2	RH Front Formed Support	See Service Kit 715010017	1
P3	Front Suspension Support	See Service Kit 715010016 or 715010017	2
P4	Front Spacer		2
P5	M10 U Bolt		2
P6	Front Suspension Arm Guard		2
P7	Front Compression Spring	706205222	2
P8	Front Shock Absorber Axle	See Service Kit 715009991	2
P9	Ball Joint	707603411	2
P10	Front Vibration Short Damper	705503618	2
P11	Axle Support	See Service Kit 715009994	2

P12	M16 Specialized Nut	See Service Kit 715009991	2
P13	Vibration Short Damper	See Service Kit 715009993	2
P14	Shouldered Washer		2
P15	Retaining Ring		2
P16	Short Spacer	705503647	2
P17	M6 X 25 Hex. Flanged Screw	207662554	4
P18	M6 X 25 Torx Screw	250000689	4
P19	M6 Flanged Elastic Nut	233261414	8
P20	M10 X 35 Hex. Screw	207103544	2
P21	M10 Hex. Elastic Nut	233601466	10
P22	M10 Flat Washer	234001410	8
P23	M12 X 80 Hex. Screw	207028046	2
P24	M12 Hex. Elastic Nut	232521416	2



ITEM	DESCRIPTION	PART NUMBER	QTY
P25	LH Front Mounting Clamp	See Service Kit 715009986	1
P26	RH Front Mounting Clamp	See Service Kit 715009987	1
P27	Steering Cable	See Service Kit 715009422	2
P28	Cable Support		2

P29	9/16" Spacer		4
P30	M10 X 35 Hex. Screw	207103544	4
P31	M10 Elastic Nut	233601466	4
P32	M10 Flat Washer	234001410	4
P33	3/8" Spacer	Not available separately	2
P34	M8 X 90 Hex. Flanged Screw	207689044	2
P35	M8 X 100 Hex. Flanged Screw	250001290	2
P36	M8 Flanged Elastic Nut	233281464	4
P37	M10 X 30 Hex. Flanged Screw	207503046	12
P38	M10 Flat Washer	503191926	6



ITEM	DESCRIPTION	PART NUMBER	QTY
P39	LH Rear Support	Not Available Separately	1
P40	RH Rear support	Not Available Separately	1
P41	Tube Int	See Service Kit 715010018	1
P42	LH Rear Arm	See Service Kit 715010019	1
P43	RH Rear Arm		1
P44	M10 X 60 Hex. Flanged Screw	207506056	2
P45	M10 Flat Washer	See Service Kit 715010018 or 715010019	4
P46	M5 X 16 Hex. Flanged Screw	207651644	2
P47	M5 Flanged Elastic Nut	233251434	2
P48	Spacer Int	See Service Kit 715010018	2
P49	Insulating Washer	See Service Kit 715010019	2
P50	9/16" Spacer	Not Available Separately	2
P51	Rear Shock Absorber Axle Assembly	See Service Kit 715010018	2
P52	M16 Hex. Nut		2
P53	Rear Shock Absorber Axle		2

P54	M16 Specialized Nut		2
P55	Front Vibration Damper		6
P56	Short Spacer	705503647	2
P57	Vibration Short Damper	705503618	2
P58	Shouldered Washer	See Service Kit 715010018	2
P59	Tube Int		2
P60	Threaded Rod		2
P61	M16 Hex. Flanged Nut		2

SERVICE PARTS

For any related *Service Parts*, go to INSTRUCTIONS.BRP.COM and enter the *BRP Part Number.*

INSTRUCTIONS

WARNING
Do not ride if one or more of the tracks are not in the right position.

LH side shown, repeat for RH side if needed.

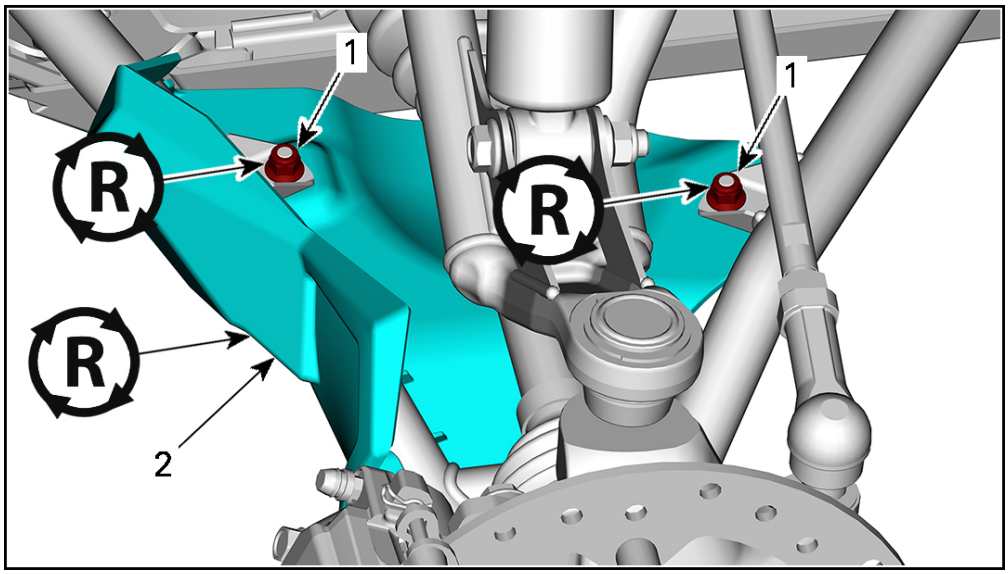
Using the appropriate equipment, securely lift and support the vehicle then remove all wheels.

Refer to the appropriate online *OPERATOR'S GUIDE*.

FRONT TRACK INSTALLATION

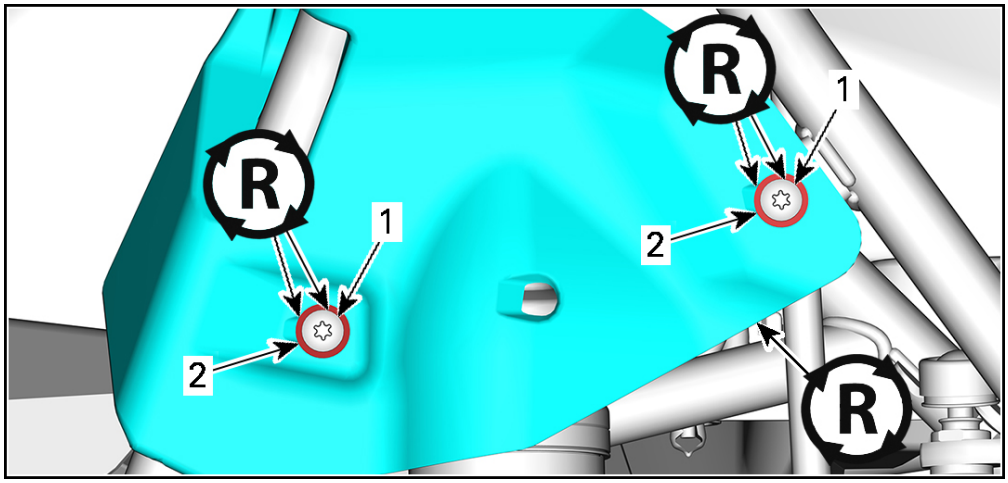
Outlander with Plastic Racks and Renegade MY19 and up

1. Loosen front wheels lug nuts.
2. Lift front of vehicle and secure in place.
3. Remove and keep lug nuts.
4. Remove both front wheels.
5. Remove and keep retaining screws and nuts then remove and keep front suspension protectors for future usage.



1. Retaining Nut

2. Front Suspension Protector



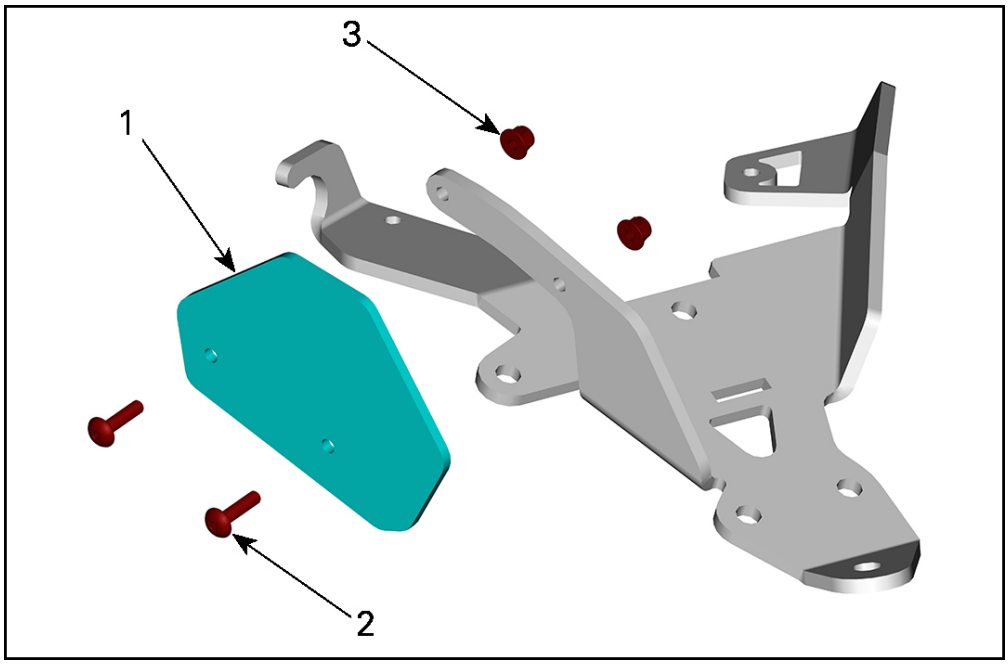
1. Retaining Screw

2. Retaining Washer

3. Front Suspension Protector

6. Install front suspension arm guard [P6] on LH front formed support [P1] and secure in place using two (2) M6 X 25 Torx screws [P18] and two (2) M6 hex. flanged elastic nuts [P19].

NOTE: Install both M6 X 25 Torx screws [P18] in place before tightening them.



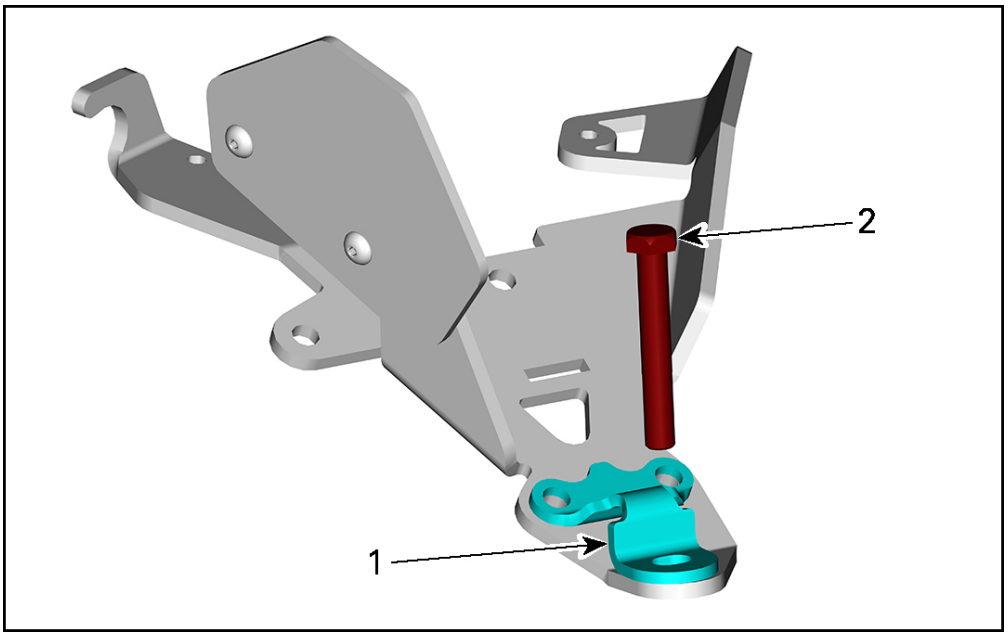
1. Front Suspension Arm Guard [P6]

2. M6 X 25 Torx Screw [P18]

3. M6 Hex. Flanged Elastic Nuts [P19]

7. Install the front spacer [P4] on the LH front formed support [P1] as shown.

8. Insert a M12 X 80 hex. screw [P23] at the end of the front spacer [P4].

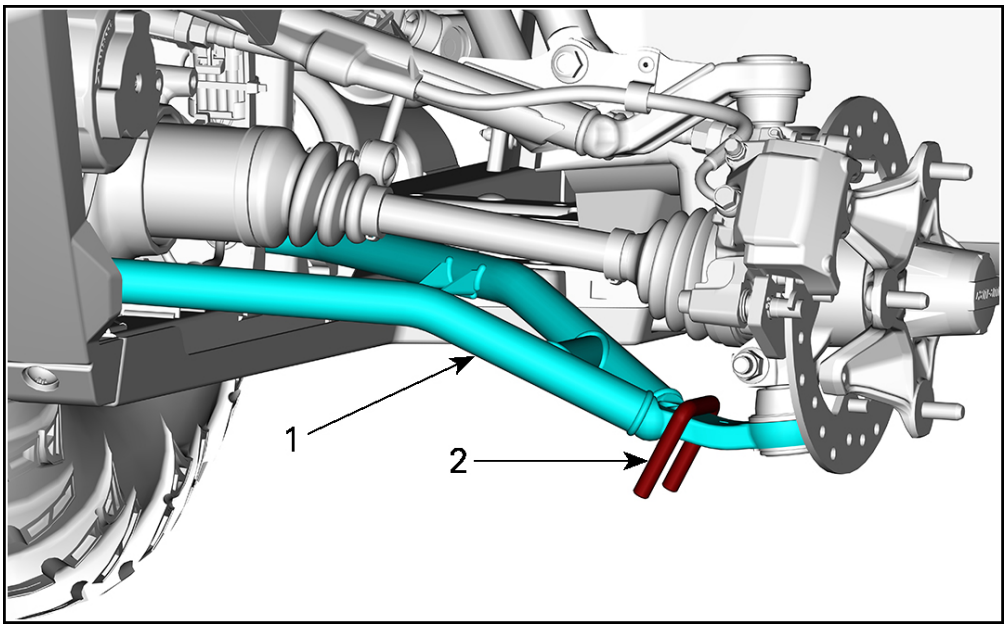


LH SIDE SHOWN

1. Front Spacer [P4]

2. M12 X 80 Hex. Screw [P23]

9. Install M10 U bolt [P5] onto LH lower suspension arm as shown.

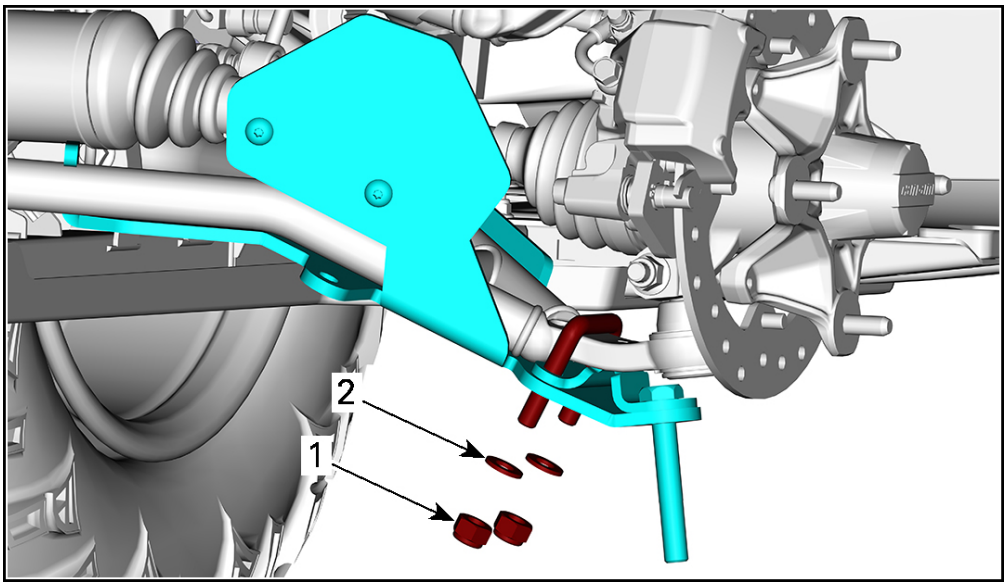


1. LH Lower Suspension Arm

2. M10 U Bolt [P5]

10. Install LH front formed support [P1] assembly onto M10 U bolt [P5].

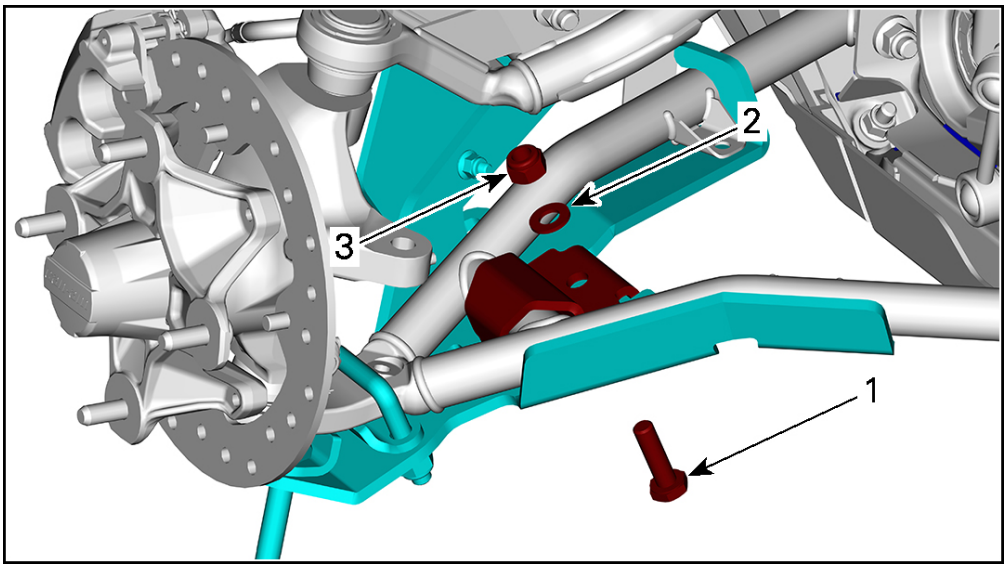
11. Install two (2) M10 hex. flanged elastic nuts [P21] and two (2) M10 flat washer [P22] onto M10 U bolt [P5]. Do not tighten yet.



1. M10 Hex. Flanged Elastic Nuts [P21]

2. M10 Flat Washer [P22]

12. Install the front suspension support [P3] on the LH front formed support [P1] assembly with a M10 X 35 hex. screw [P20], a M10 flat washer [P22] and a M10 hex. flanged elastic nuts [P21]. Do not tighten yet.

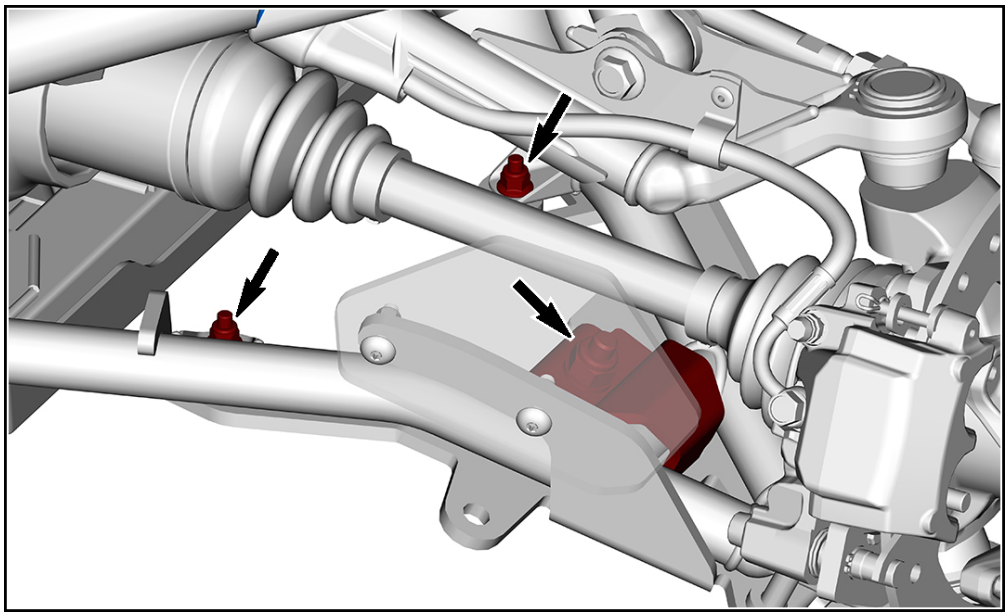


1. M10 X 35 Hex. Screw [P20]

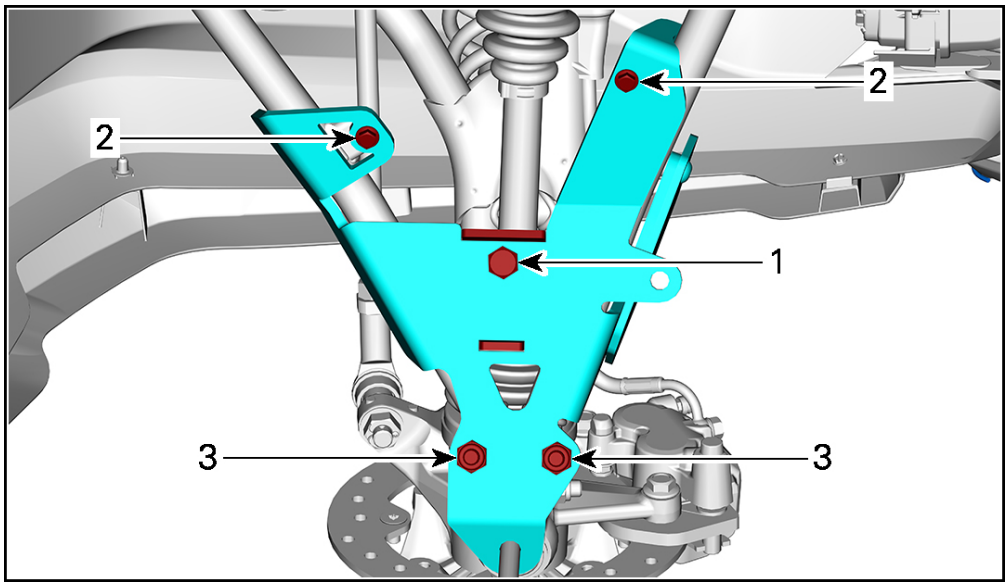
2. M10 Flat Washer [P22]

3. M10 Hex. Flanged Elastic Nuts [P21]

13. Install two (2) M6 X 25 hex. flanged screws [P17] and two (2) M6 hex. flanged elastic nuts [P19] at the rear.



14. Tighten all five (5) nuts.



1. M10 X 35 Hex. Screw [P20]

2. M6 X 25 Hex. Flanged Screw [P17]

3. M10 Hex. Flanged Elastic Nuts [P21]

TIGHTENING TORQUE	
M6 Hex. Flanged Elastic Nuts [P19]	12.8 N•m ± 2.2 N•m (113 lbf•**in** ± 19 lbf•**in**)
M10 Hex. Flanged Elastic Nut [P21]	61 N•m ± 9 N•m (45 lbf•ft ± 7 lbf•ft)

• WARNING
Ensure that all elastic nuts are properly torqued, failure to do so can increase the risk of losing parts, causing a loss of control.

TRACK PREPARATION

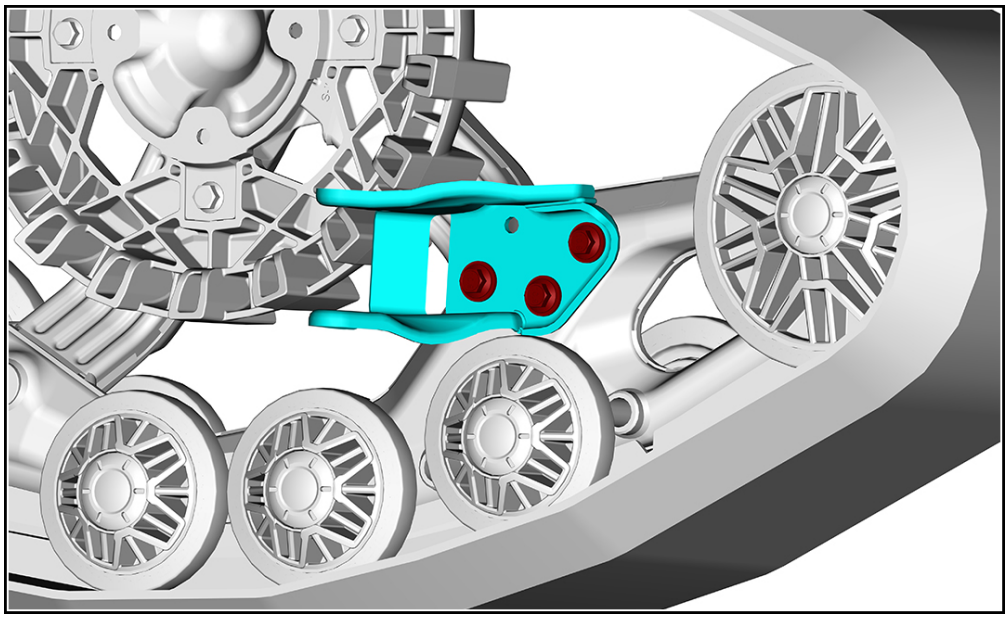
Only LH side shown. Repeat for RH side if needed.

CAUTION Ensure fingers stay on the outside of the track when manipulating tracks to keep free of pinch points.

1. Secure the LH front mounting clamp [P25] on the frame of the LH front Apache track with three (3) M10 X 30 Hex. Flanged Screws [P37] and three (3) M10 Flat Washer [P38].

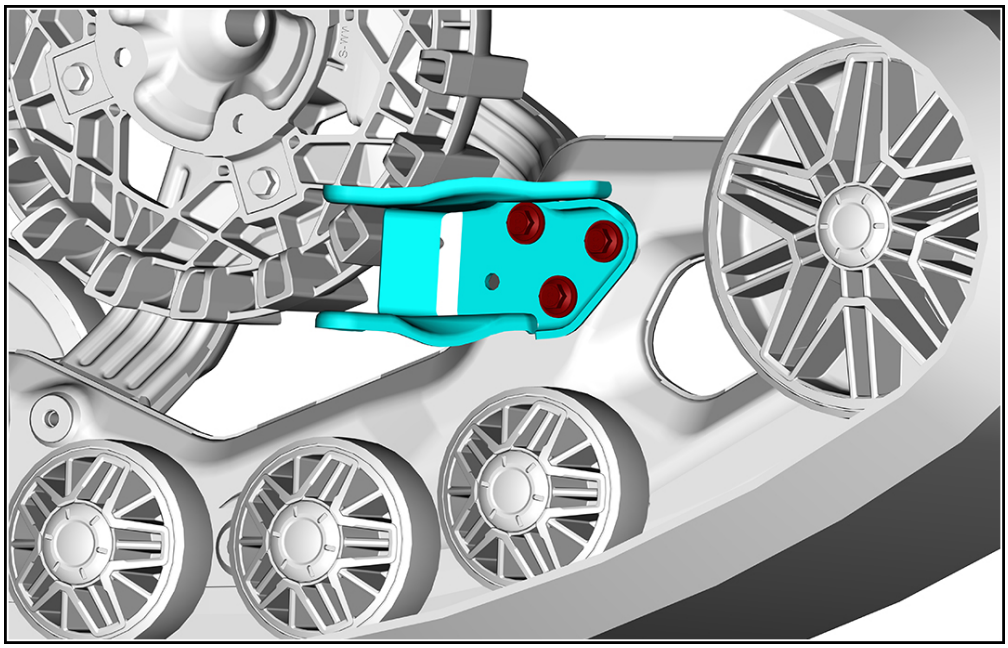
NOTE: Only three (3) of the four (4) holes will be used, mounting differs between Apache XC and Apache XC LT tracks.

For Apache XC Model



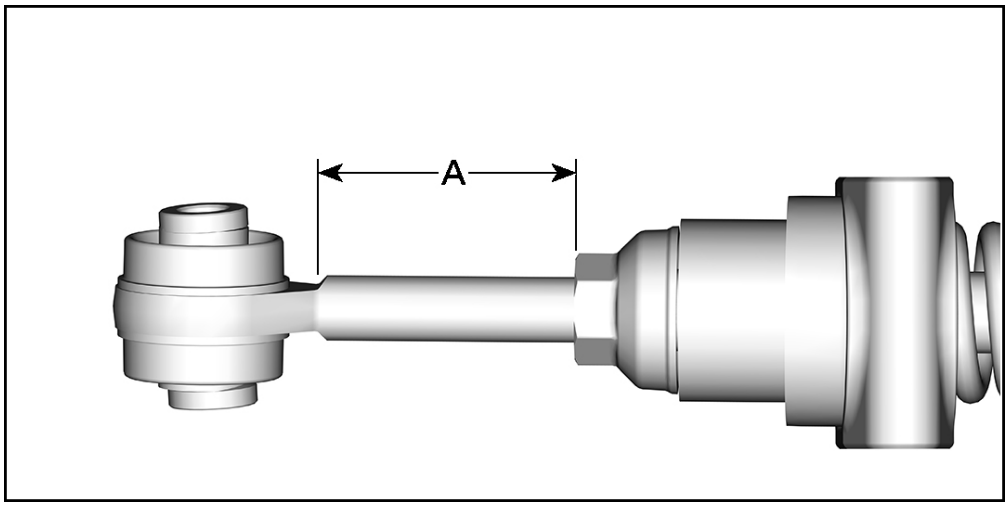
TIGHTENING TORQUE	
M10 X 30 Hex. Flanged Screw [P37]	61 N•m ± 9 N•m (45 lbf•ft ± 7 lbf•ft)

For Apache XC LT Model



TIGHTENING TORQUE	
M10 X 30 Hex. Flanged Screw [P37]	61 N•m ± 9 N•m (45 lbf•ft ± 7 lbf•ft)

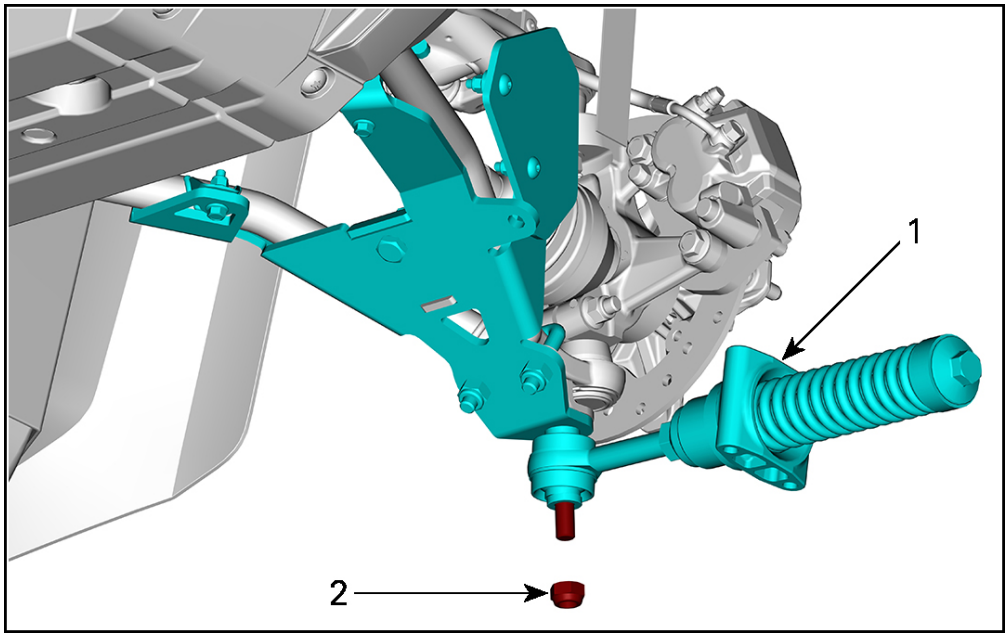
2. Adjust the ball joint [P9] at distance of 60 to 62 mm (2 3/8 to 2 7/16 in) as shown.



A. 60 to 62 mm (2 3/8 to 2 7/16 in)

3. Secure the ball joint [P9] assembly on the LH front formed support [P1] with the M12 elastic nut [P24].

NOTICE Screw orientation is important and should not be installed reversed.

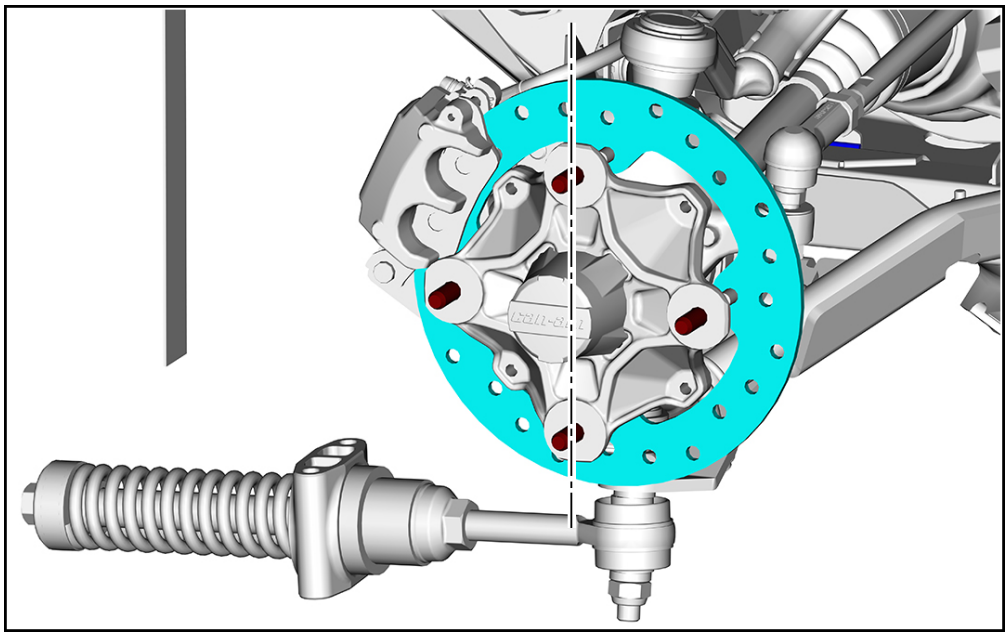


1. Ball Joint [P9] Assembly

2. M12 Elastic Nut [P24]

TIGHTENING TORQUE	
M12 Elastic Nut [P24]	70 N•m ± 5 N•m (52 lbf•ft ± 4 lbf•ft)

4. Align the wheel studs vertically for easier installation.

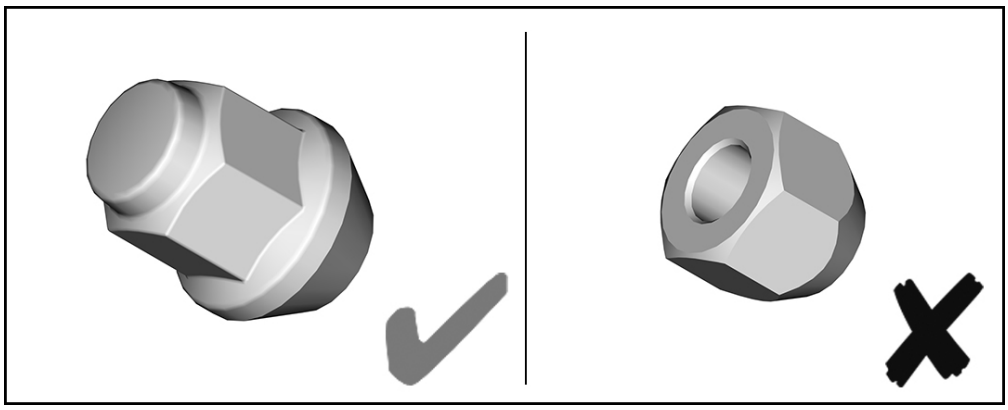


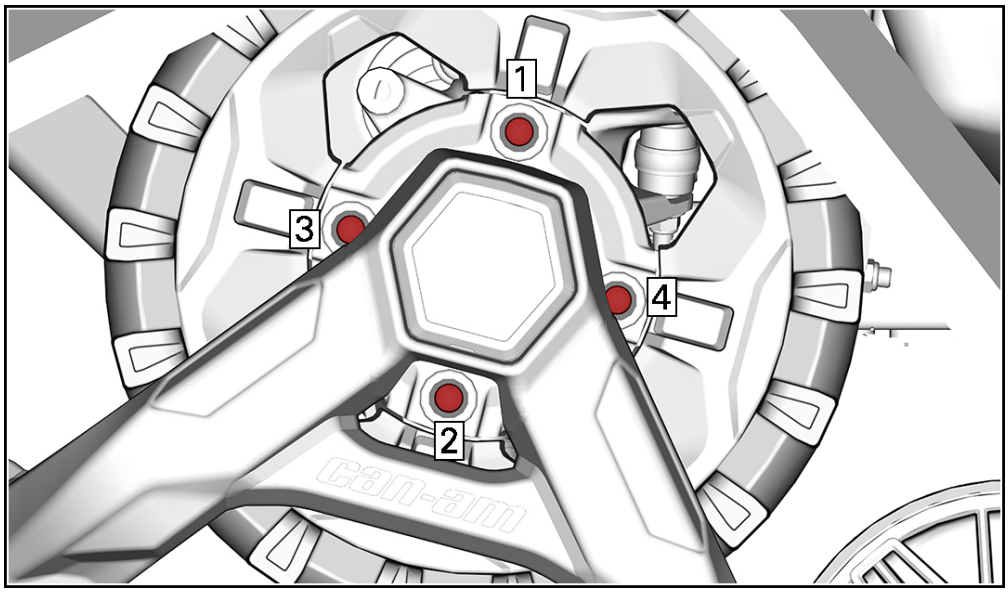
Tracks Installation on Vehicle

Only LH side shown. Repeat for RH side if needed.

1. Position the LH front Apache track onto the vehicle.
2. Tighten wheel nuts by following the tightening sequence.

NOTICE Closed-end M10 wheel nuts (*P/N 250100184*) are needed for use with tracks. They come stock on vehicle equipped with alloy wheels.
Do not use open end wheels nuts made for steel wheels.





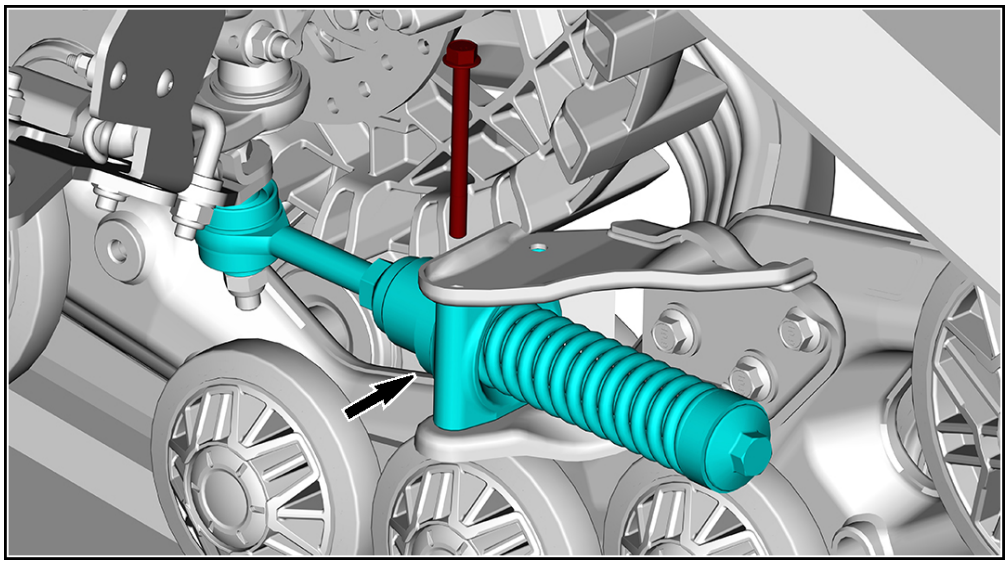
TYPICAL WHEEL NUT TIGHTENING SEQUENCE

TIGHTENING TORQUE	
M10 Wheel Lug Nuts	80 N•m ± 5 N•m (59 lbf•ft ± 4 lbf•ft)

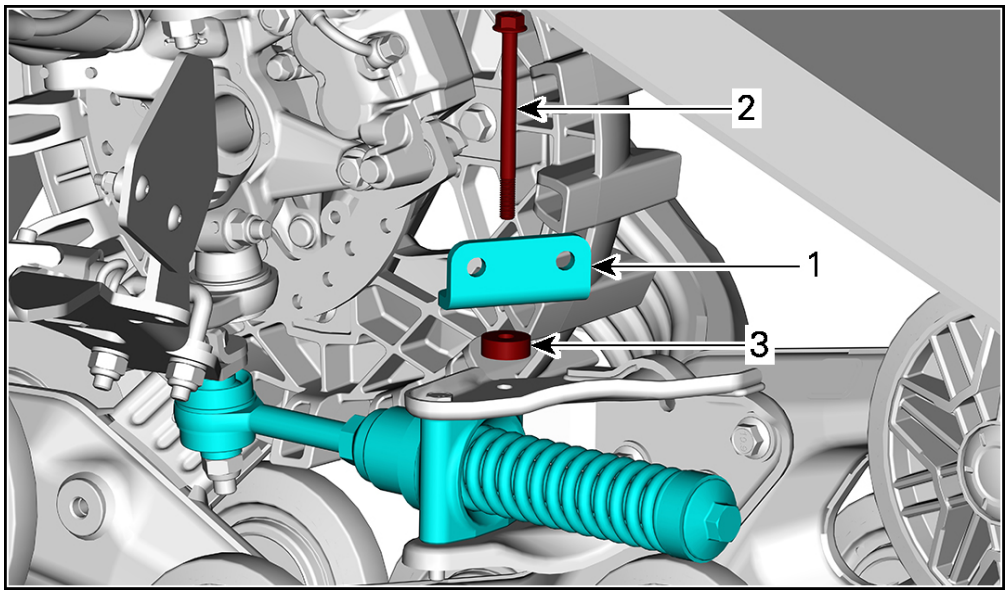
- **WARNING**

Ensure that all hexagonal nuts are properly tightened, failure to do so can increase the risk of losing parts, causing a loss of control.

3. Slide ball joint [P9] assembly in the LH front mounting clamp [P25] and lock in place with a M8 X 90 hex. flanged screw [P34].



4. Install cable support [P28] with M8 X 100 Hex. Flanged Screw [P35] and a dia. 3/8’’ Spacer [P33]. Do not tighten yet.

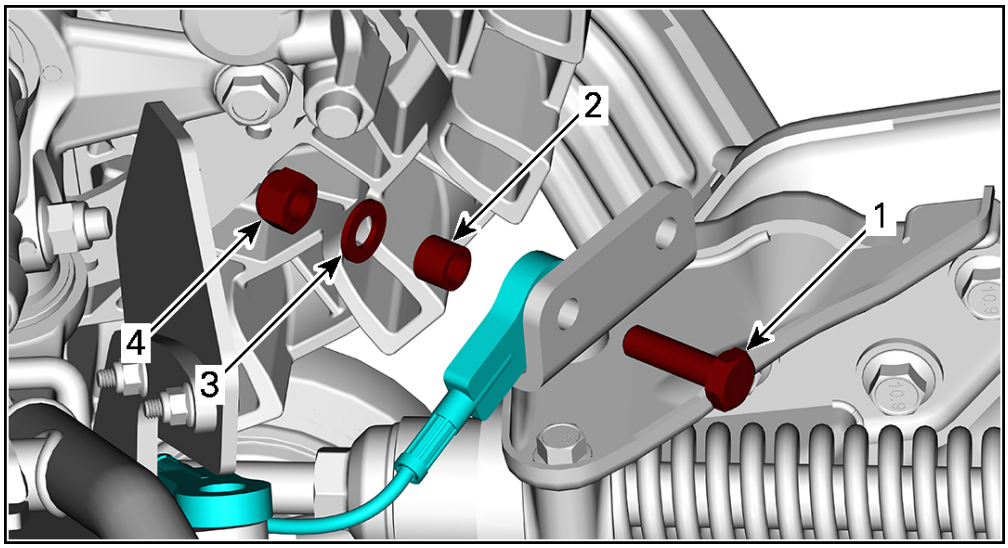


1. Cable Support [P28]

2. M8 X 100 Hex. Flanged Screw [P35]

3. DIA. 3/8" Spacer [P33]

5. Install the steering cable [P27] on the cable support [P28] with a M10 X 35 hex. screw [P30], a dia. 9/16" spacer [P29], a M10 flat washer [P32] and a M10 elastic nut [P31]. Do not tighten yet.



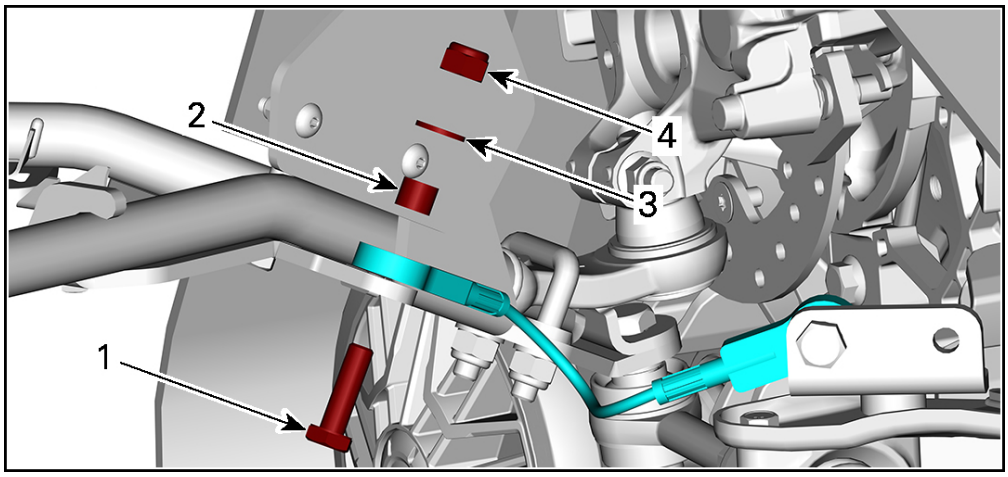
1. M10 X 35 Hex. Screw [P30]

2. DIA. 9/16" Spacer [P29]

3. M10 Flat Washer [P32]

4. M10 Elastic Nut [P31]

6. Install the other end of the steering cable [P27] on LH front formed support [P1] assembly with a M10 X 35 hex. screw [P30], a dia. 9/16" spacer [P29], a M10 flat washer [P32] and a M10 elastic nut [P31]. Do not tighten yet.



1. M10 X 35 Hex. Screw [P30]

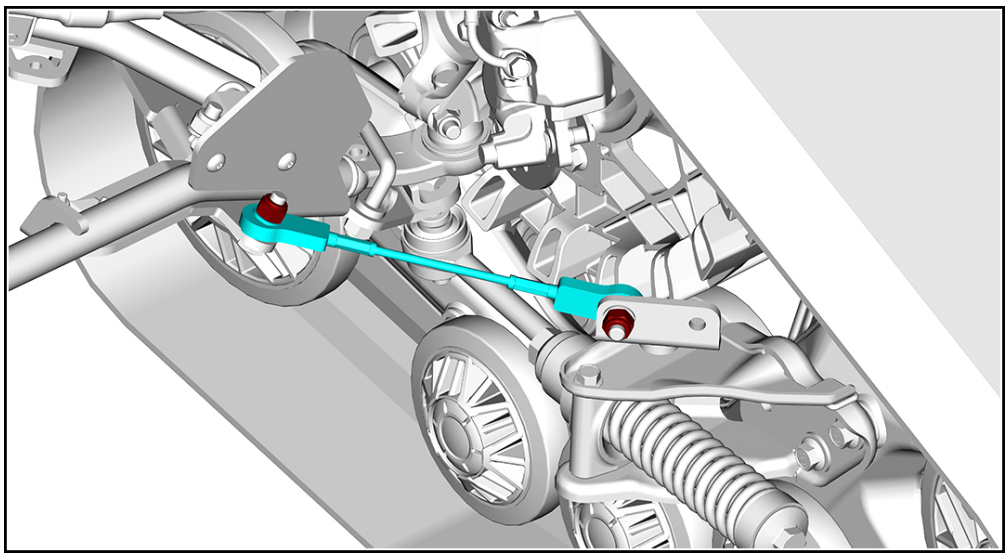
2. DIA. 9/16" Spacer [P29]

3. M10 Flat Washer [P32]

4. M10 Elastic Nut [P31]

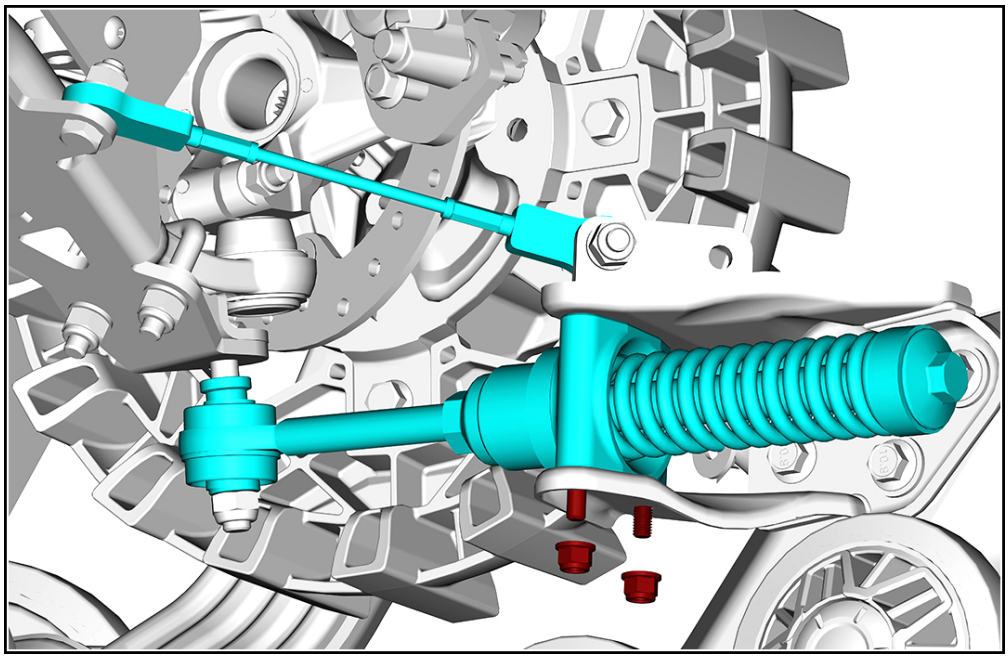
7. Turn the LH front Apache track as far as it will go towards the outside of the vehicle.

8. Then, with the cable stretched, tighten the two (2) steering cable [P27] M10 elastic nuts [P31].



TIGHTENING TORQUE	
M10 Elastic Nut [P31]	48 N•m ± 6 N•m (35.4 lbf•ft ± 4.4 lbf•ft)

9. With the cable stretched, secure the ball joint [P9] assembly with two (2) M8 Flanged Elastic Nuts [P36].



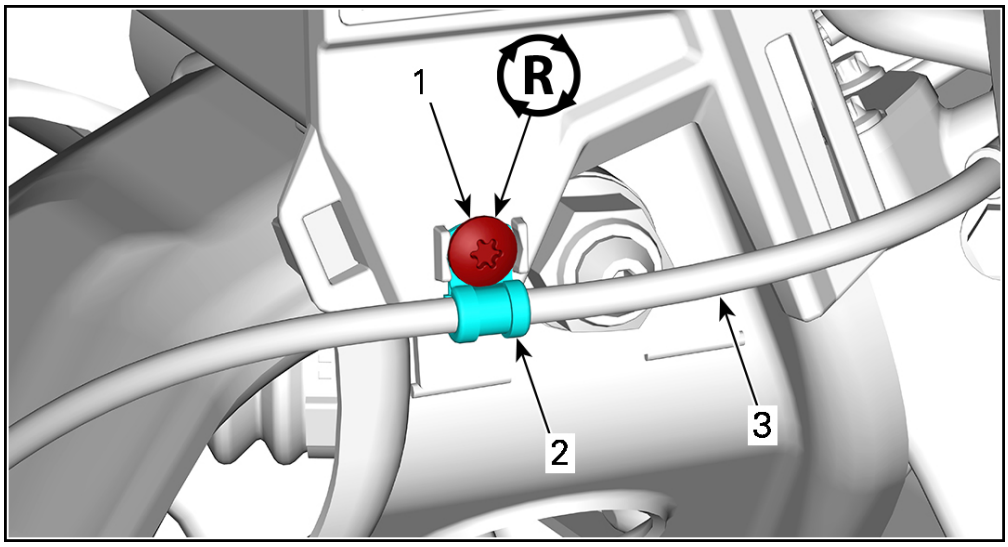
TIGHTENING TORQUE	
M8 Flanged Elastic Nut [P36]	24.5 N•m ± 3.5 N•m (18 lbf•ft ± 3 lbf•ft)

10. Repeat the LH front Apache track Installation for the other side of the vehicle.

NOTE: Renegade X mr (equipped with aluminum footboard) needs cutting of the front footboard before rear installation.

REAR TRACK INSTALLATION

1. Loosen rear wheels lug nuts.
2. Lift rear of vehicle and secure in place.
3. Remove and keep lug nuts.
4. Remove both rear wheels.
5. Remove and keep retaining screw securing brake fluid line clamp to plastic cover.



RH SIDE (NO BRAKE FLUID LINE ON LH SIDE ON CERTAIN MODELS)

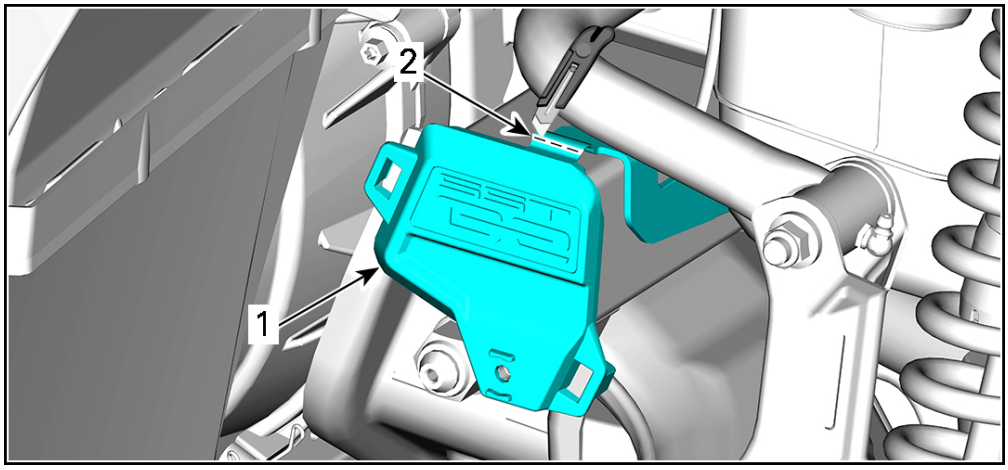
1. Retaining Screw

2. Brake Fluid Line Clamp

3. Brake Fluid Line

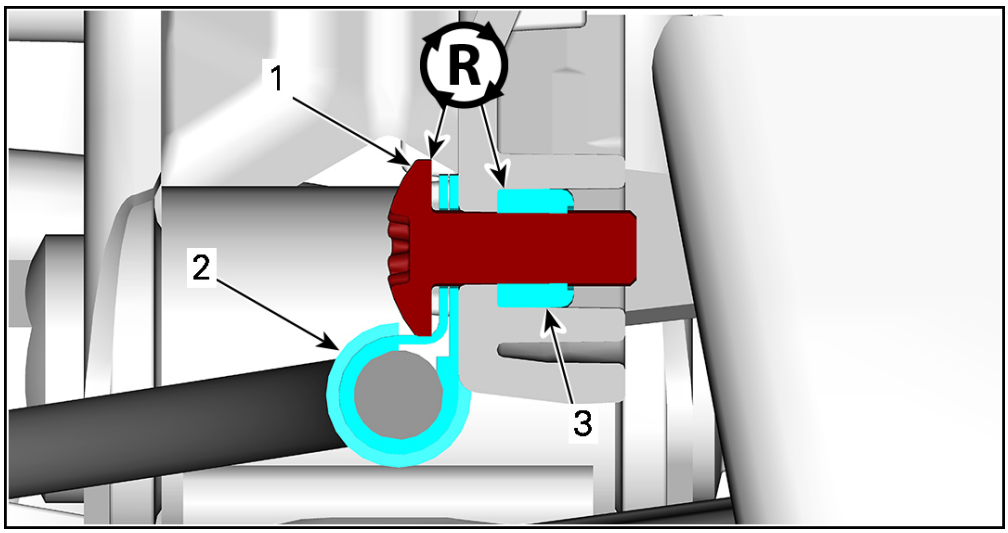
NOTE: RH side shown. Some models do not have an LH side brake fluid line.

6. Move brake fluid line out of the way.
7. Carefully cut plastic tab above frame section holding plastic covers.
8. Remove plastic cover on both sides.



1. Plastic Cover

2. Plastic Tab



1. Brake Fluid Line Retaining Screw

2. Brake Fluid Line Clamp

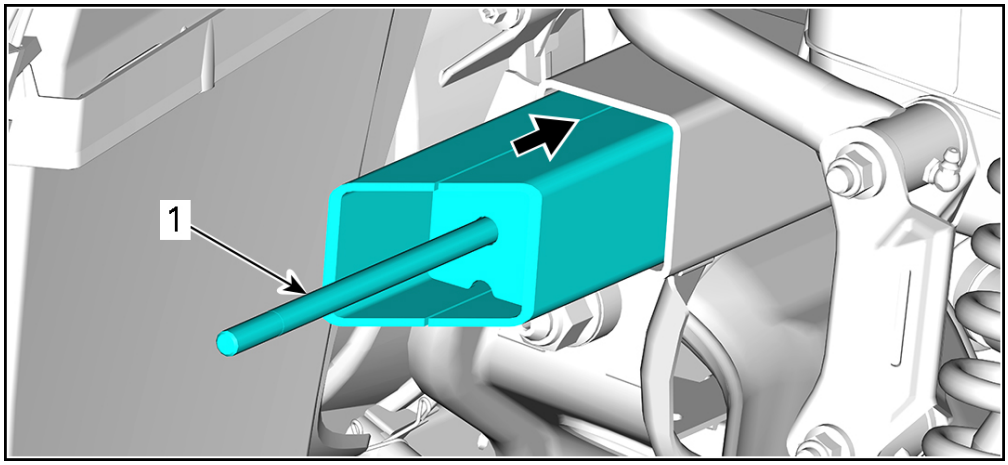
3. Brake Fluid Line Retaining Screw Nut

9. Insert tube int. [P41] into hole.

9.1 Clean opening carefully.

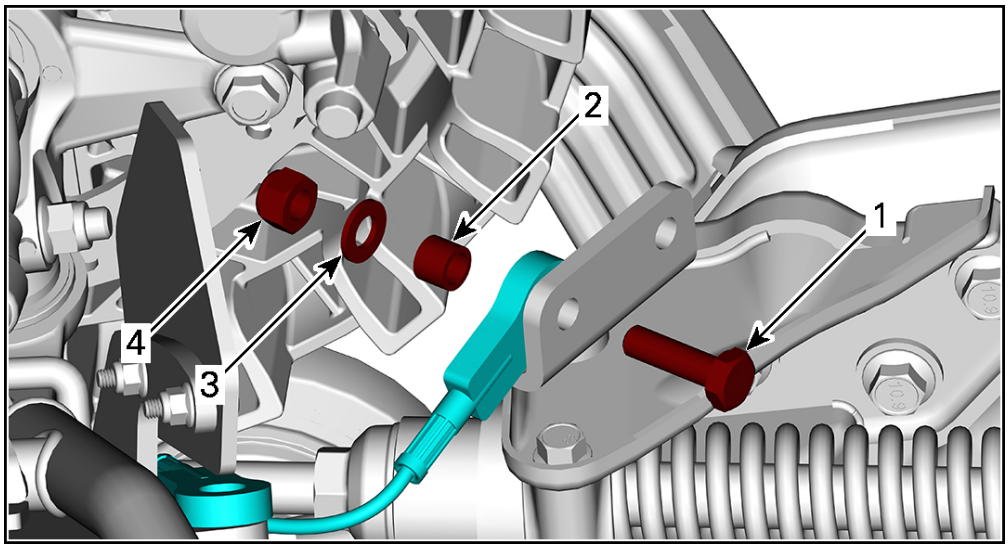
9.2 Add a small quantity of WD-40† or LUBRICANT AND ANTI-CORROSIVE (P/N 779168).

9.3 Slide tube int. [P41] in opening with angled face facing backwards.



1. Tube Int. [P41]

NOTICE **Do not use hammer directly to center tube int. [P41]. Put a piece of wood in between.**

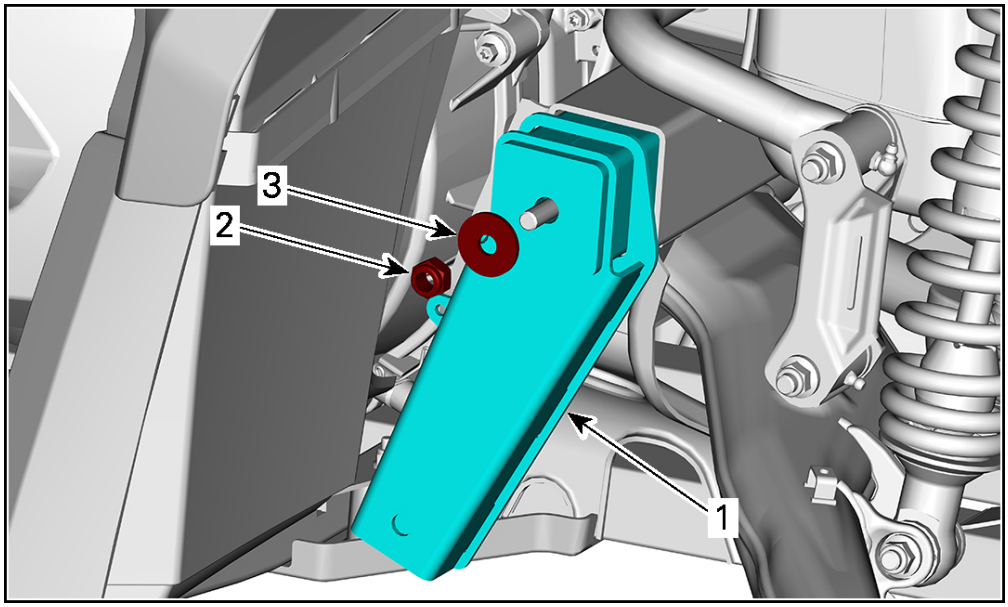


1. Tube Int. [P41]. Anchor Screw

NOTICE **Ensure tube int. [P41] is properly centered right to left inside frame tube.**

10. Insert LH rear support [P39] onto LH side of tube int. [P41]. Angled face square tube must be facing towards front.

11. Secure LH rear support [P39] with M10 elastic nut [P31] and M10 flat washer [P45].



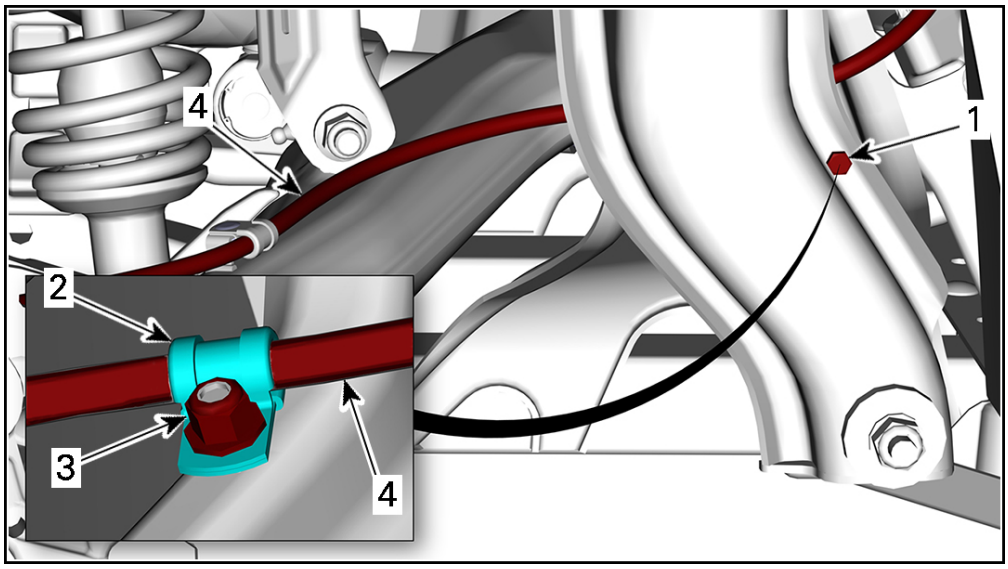
1. LH Rear Support [P39]

2. M10 Elastic Nut [P31]

3. M10 Flat Washer [P45]

TIGHTENING TORQUE	
M10 Elastic Nut [P31]	60 N•m ± 5 N•m (44 lbf•ft ± 4 lbf•ft)

12. Secure brake fluid line in place using M5 X 16 hex. flanged screw [P46] and M5 flanged elastic nut [P47] and tighten to specification.



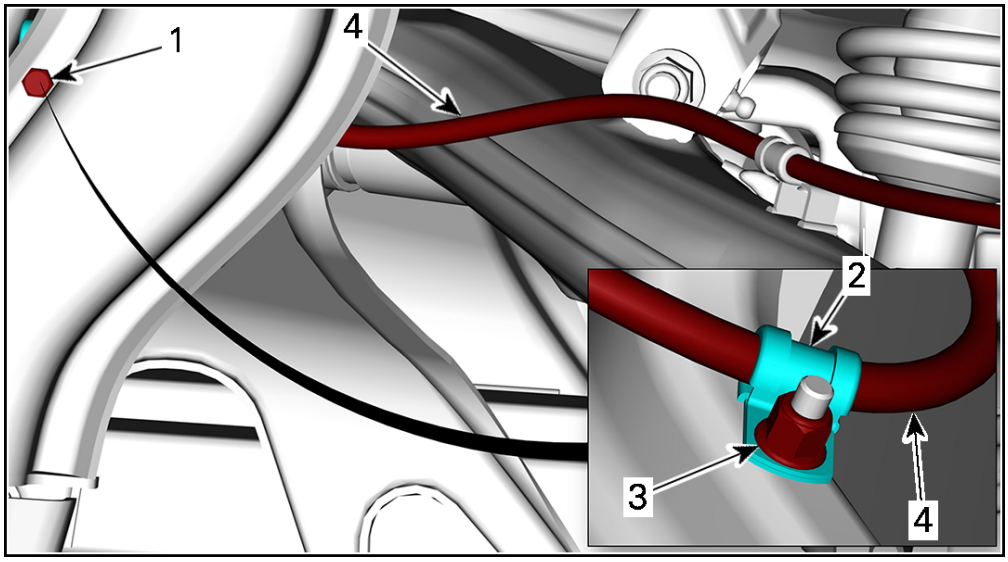
RH SIDE FOR ALL MODELS

1. M5 X 16 Hex. Flanged Screw [P46]

2. Previously Removed Brake Fluid Line Clamp

3. M5 Flanged Elastic Nut [P47]

4. Brake Fluid Line



LH SIDE FOR MODELS WITH TWO (2) REAR BRAKE LINES

1. M5 X 16 Hex. Flanged Screw [P46]

2. Previously Removed Brake Fluid Line Clamp

3. M5 Flanged Elastic Nut [P47]

4. Brake Fluid Line

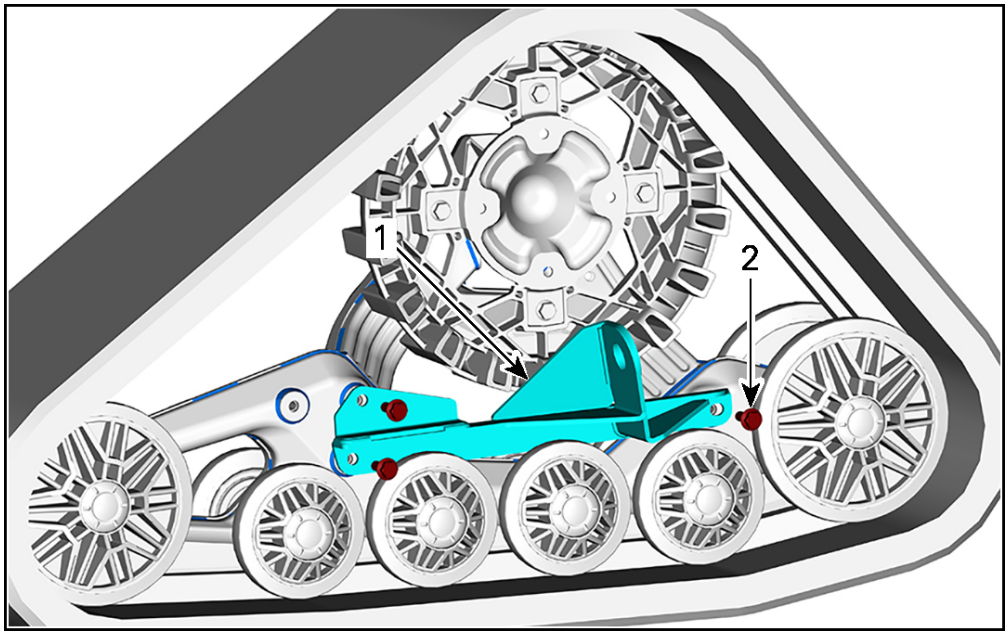
TIGHTENING TORQUE	
M5 flanged elastic nut [P47]	5 N•m ± 0.5 N•m (44 lbf•**in** ± 4 lbf•**in**)

- **WARNING**

Ensure that all elastic nuts are properly tightened, failure to do so can increase the risk of losing parts, causing a loss of control.

13. Select LH rear Apache track in track kit sold separately.

14. Install the LH rear arm [P42] on the LH rear Apache track frame with M10 X 30 hex. flanged screw [P37].



LH REAR APACHE TRACK

1. LH Rear Arm [P42]

2. M10 X 30 Hex. Flanged Screw [P37]

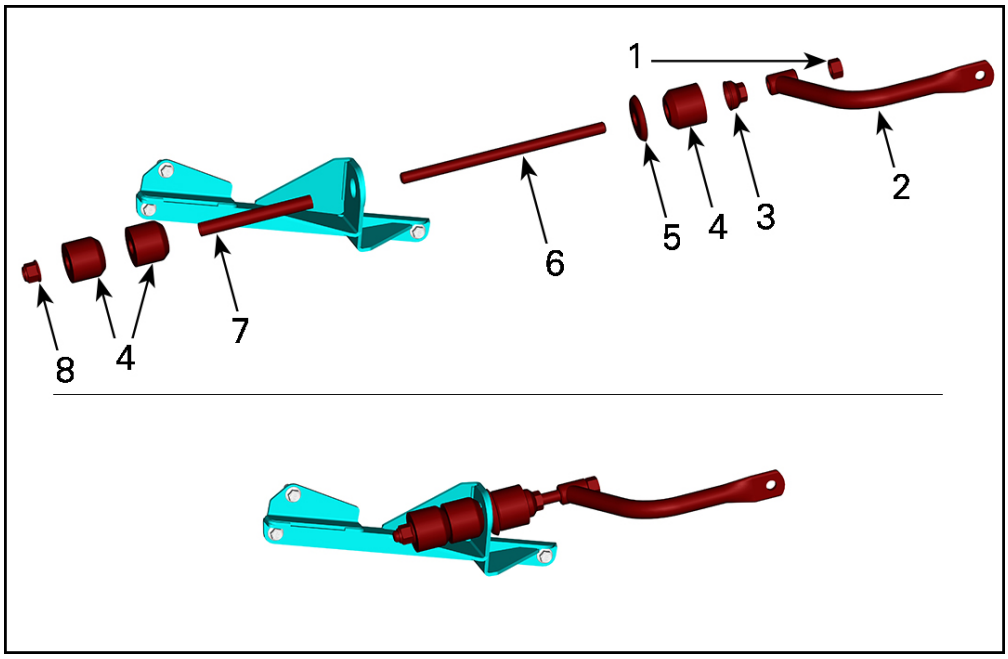
TIGHTENING TORQUE	
M10 X 30 Hex. Flanged Screw [P37]	61 N•m ± 9 N•m (45 lbf•**in** ± 6.6 lbf•**in**)

15. Preassemble the rear shock absorber axle assembly [P51] on the LH rear Apache track.

NOTE: Let the M16 Nut loose at this point but pay attention to torque it after the adjustment at M16 Nut.

Torque (must be torqued after adjustment)

Track not shown for clarity.



APACHE XC (1 Front Vibration Damper [P55] at the front)

1. M16 Hex. Nut [P52]

2. Rear Shock Absorber Axle [P53]

3. M16 Specialized Nut [P47]

4. Front Vibration Damper [P55]

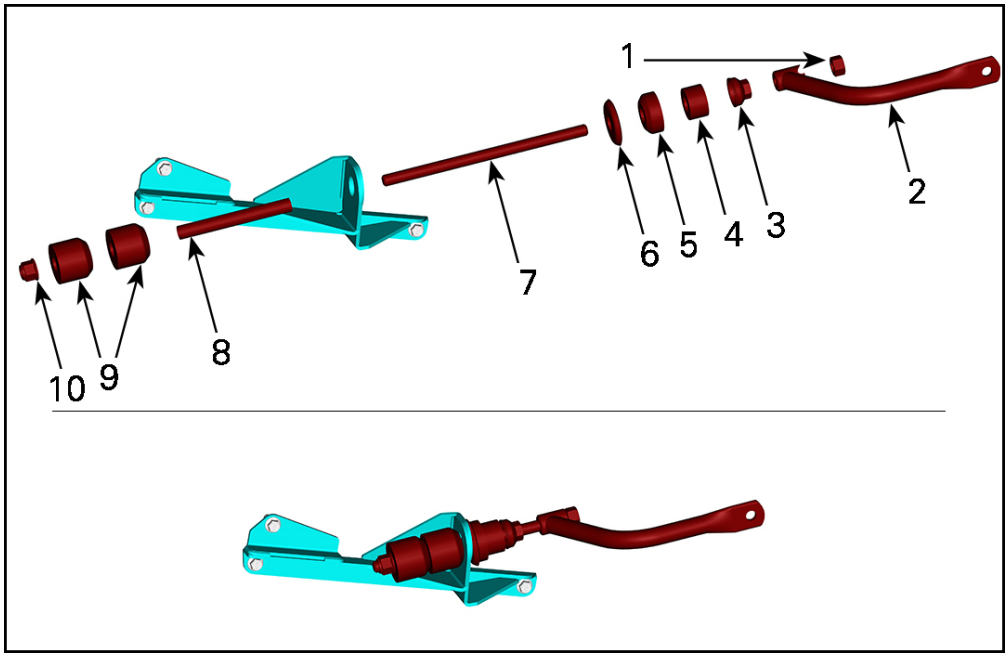
5. Shouldered Washer [P58]

6. Threaded Rod [P60]

7. Tube Int. [P47]

8. M16 Hex. Flanged Nut [P61]

Track not shown for clarity.



APACHE XC LT (One (1) Short Spacer [P56] & one (1) Vibration Short Damper [P57] at the Front)

1. M16 Hex. Nut [P52]

2. Rear Shock Absorber Axle [P53]

3. M16 Specialized Nut [P47]

4. Short Spacer [P56]

5. Vibration Short Damper [P57]

6. Shouldered Washer [P58]

7. Threaded Rod [P60]

8. Tube Int. [P47]

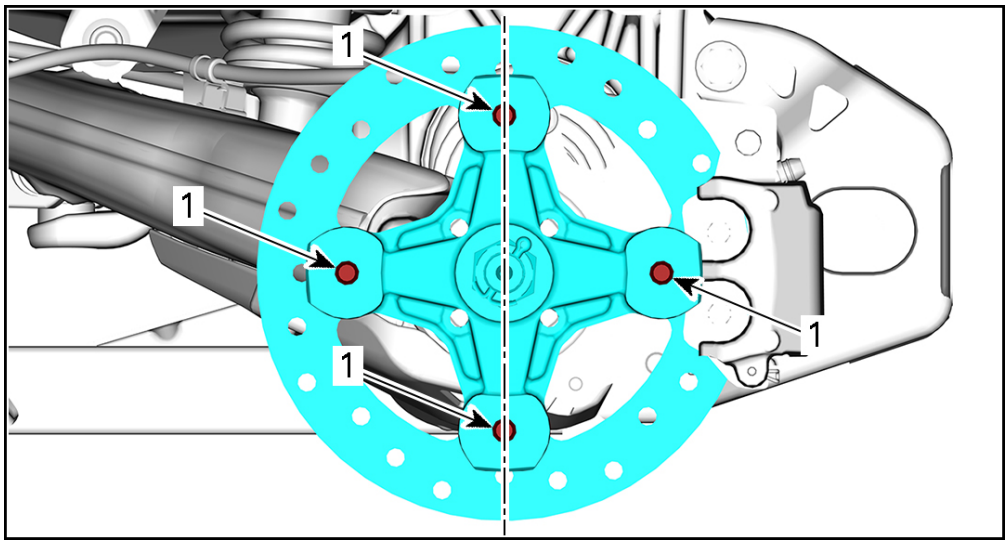
9. Front Vibration Damper [P55]

10. M16 Hex. Flanged Nut [P61]

Only the front M16 hex. nut [P52] must be torqued. Rear flanged nut [P61] must remain loose.

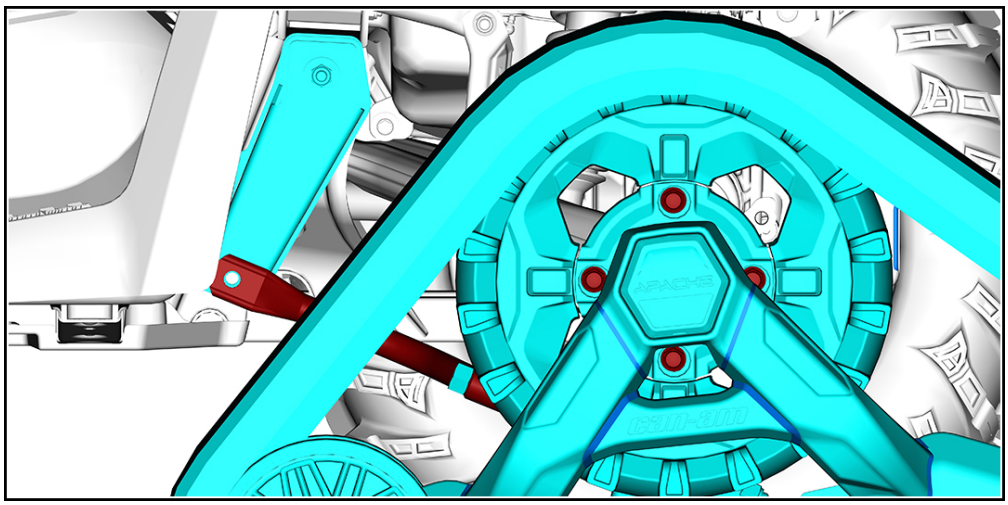
TIGHTENING TORQUE	
M16 Hex. Flanged Nut [P61]	95 N•m ± 5 N•m (70 lbf•ft ± 4 lbf•ft)

16. Align wheel studs vertically to allow for easier track installation later on.



17. Position the LH rear Apache track onto vehicle taking care to align LH rear support [P39] with the rear shock absorber axle assembly [P51].

18. Secure the LH rear Apache track in place using same lug nut wheel and torque retaining screws to specifications.

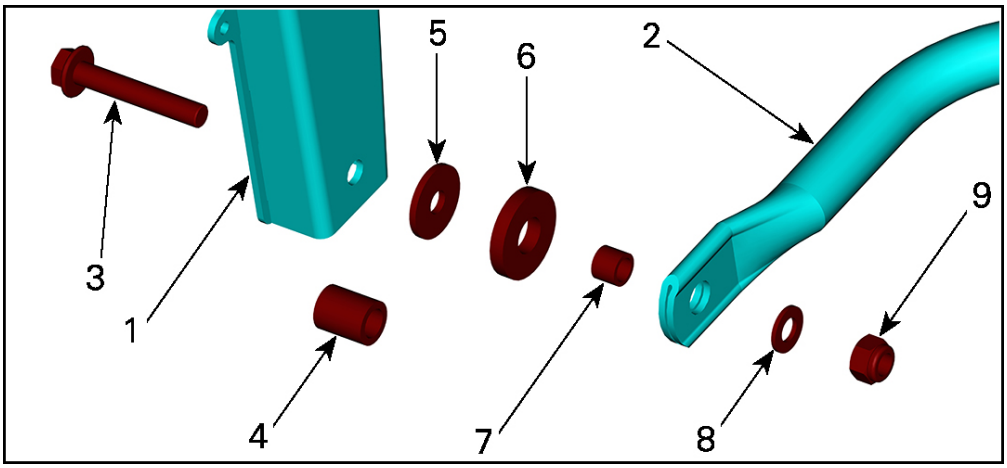


TIGHTENING TORQUE	
Wheel Nuts	90 N•m ± 10 N•m (66 lbf•**in** ± 7 lbf•**in**)

- **WARNING**

Ensure that all hexagonal nuts are properly tightened, failure to do so can increase the risk of losing parts, causing a loss of control.

19. Secure the LH rear support [P39] with the rear shock absorber axle assembly [P51] following the order of the parts as shown.



1. LH Rear Support [P39]

2. Rear Shock Absorber Axle Assembly [P51]

3. M10 X 60 Hex. Flanged Screw [P44]

4. Spacer Int. [P48]

5. M10 Flat Washer [P45]

6. Insulating Washer [P49]

7. DIA. 9/16" Spacer [P50]

8. M10 Flat Washer [P32]

9. M10 Elastic Nut [P31]

TIGHTENING TORQUE	
M10 Elastic Nut [P31]	48 N•m ± 6 N•m (35 lbf•ft ± 4 lbf•ft)

- **WARNING**

Ensure that all elastic nuts are properly tightened, failure to do so can increase the risk of losing parts, causing a loss of control.

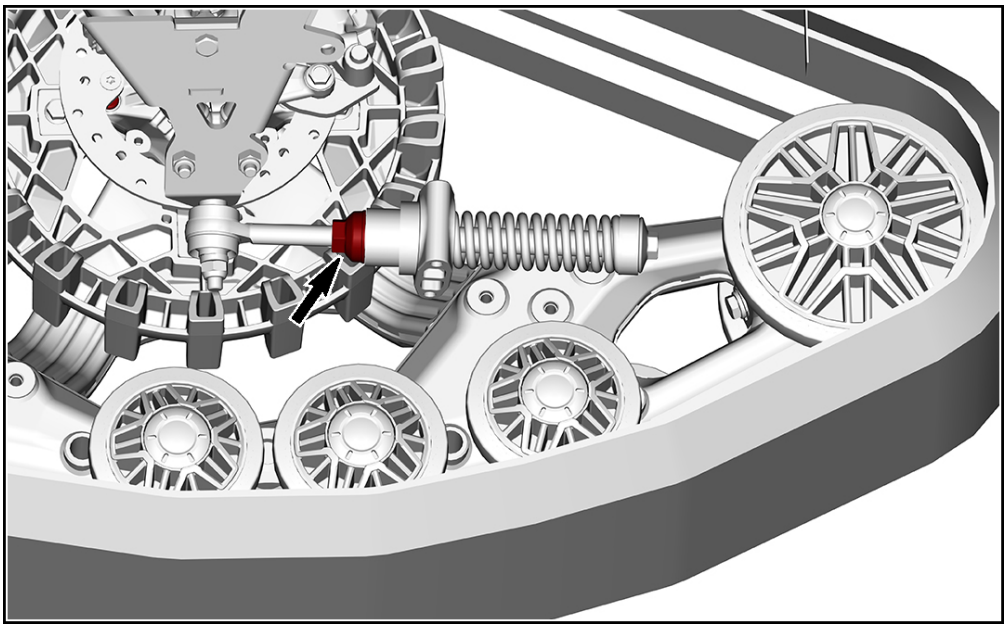
TRACK ADJUSTMENT

NOTICE These steps are necessary before riding. Improper adjustments may result in lowered performance and may damage the system and/or the vehicle.

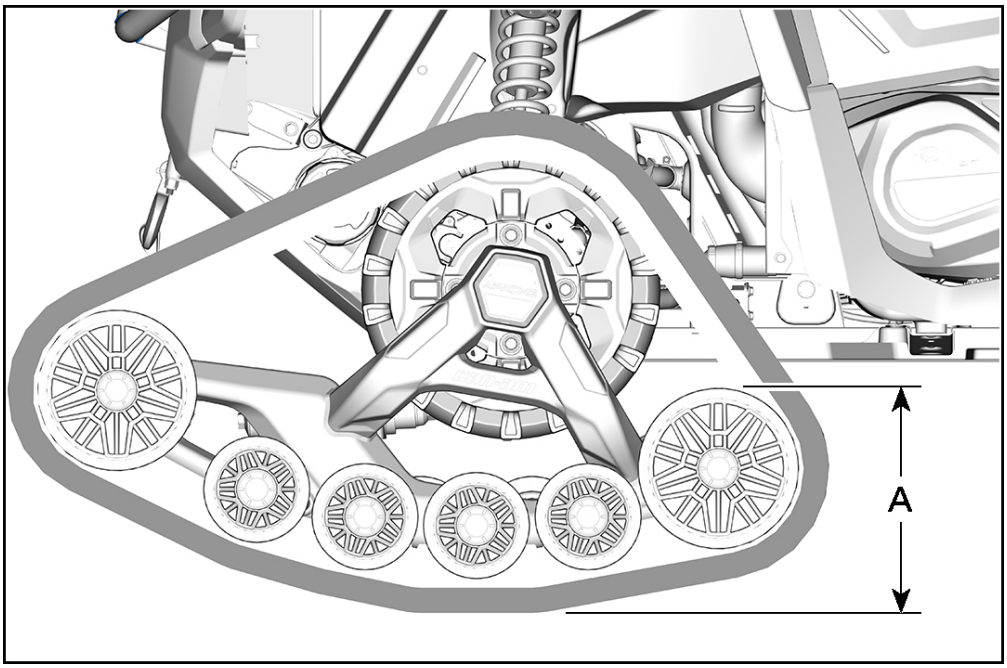
NOTE: Prior to adjustment, vehicle must be on leveled ground, at ride height and loaded with typical riding equipment without passenger.

Front Adjustment

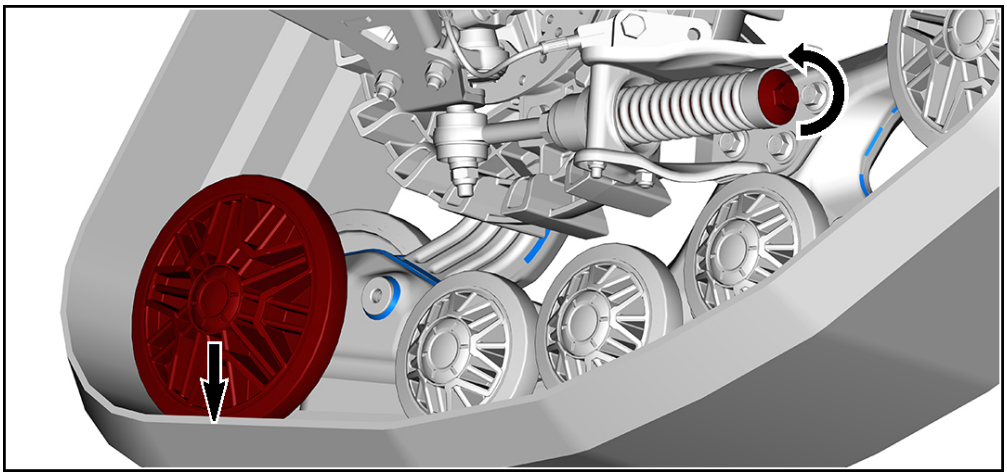
1. Allow suspension to settle by moving the vehicle 6m (20 ft) back and forth.
2. Ensure the floor is leveled to 0°.
3. Loosen the M16 specialized nut [P12] from the ball joint [P9] assembly.



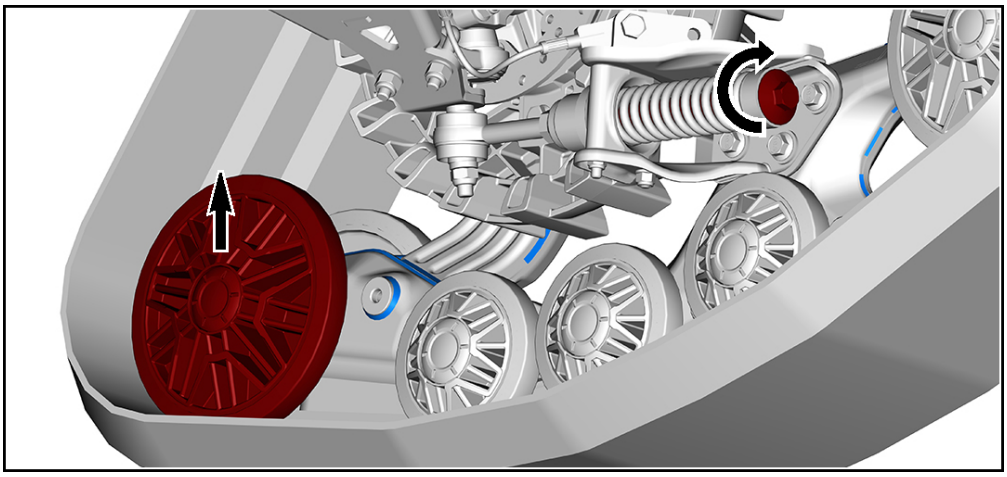
4. Then turn the front shock absorber axle [P8] at the end of the ball joint [P9] assembly to adjust the height of the LH front Apache track.



A. Apache XC - 270 mm ± 4 mm (10.625 ± 0.157 in), OR Apache XC LT - 312 mm ± 4 mm (12.283 ± 0.157 in)

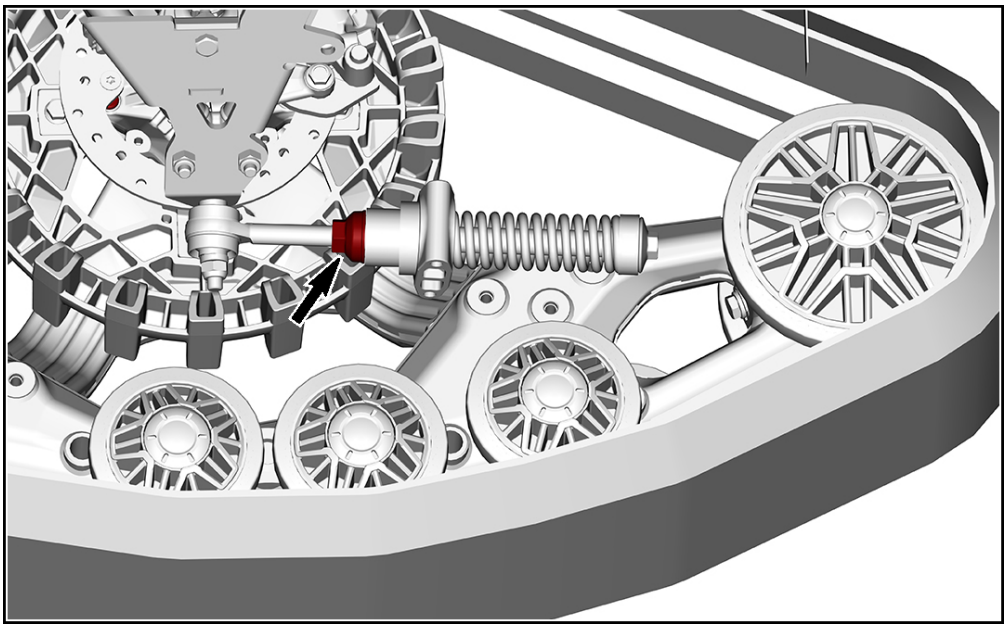


TURNING COUNTERCLOCKWISE WILL ADJUST LOWER



TURNING CLOCKWISE WILL ADJUST HIGHER

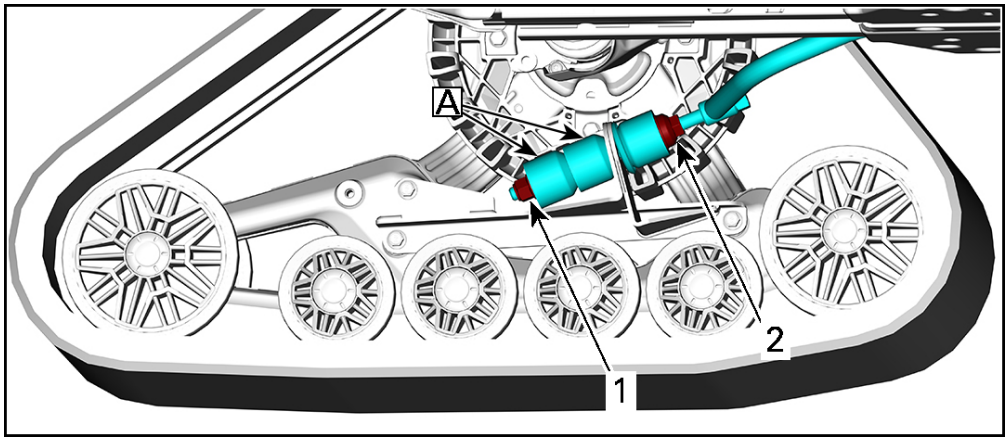
5. Make sure to torque the M16 specialized nut [P12] at the proper torque after adjustment.



TIGHTENING TORQUE	
M16 specialized nut [P12]	95 N•m ± 5 N•m (70 lbf•ft ± 4 lbf•ft)

Rear Adjustment

1. Make half a turn of preload on the rear M16 hex. flanged nut [P61], then tighten the front M16 Specialized Nut [P54] to specification after adjustment. Rear rubbers (2x) must be turnable by hand with friction between them.



A. Rear rubbers should be turnable by hand.

1. M16 Hex. Flanged Nut [P61]

2. M16 Specialized Nut [P54]

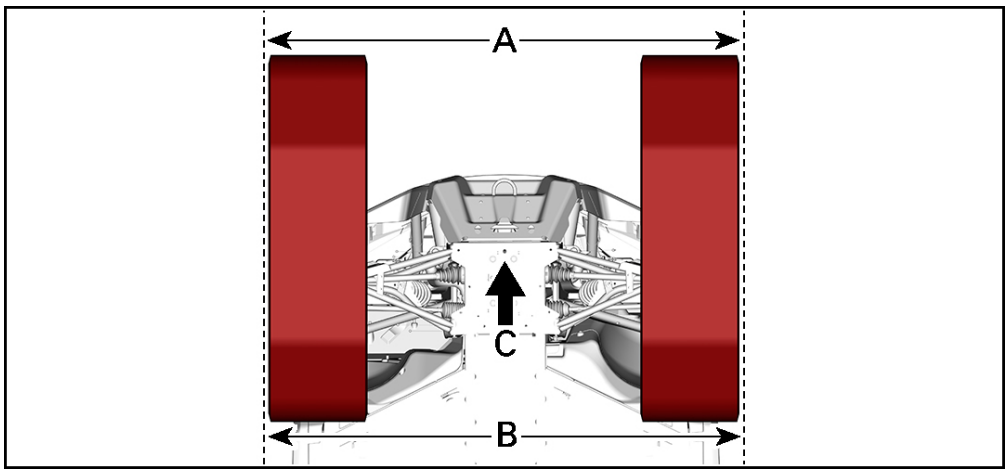
TIGHTENING TORQUE	
M16 specialized nut [P54]	95 N•m ± 5 N•m (70 lbf•ft ± 4 lbf•ft)

STEERING ALIGNMENT

NOTE: Vehicle must be on the ground without weight on it (empty cargo and no passenger).

1. Allow suspension to settle by moving the vehicle 6m (20 ft) back and forth.
2. Check that Steering is straight.
3. Measure the distance at the front of front track assembly A.
4. Measure the distance at the rear of front track assembly B.

NOTE: Toe adjustment A - B should be 0 to 3 mm (0 to 0.125 in) for all ATV.
(A minus B equals 0 to 3 mm)
The perfect vehicle's front alignment should be 0mm.



TYPICAL

A. Front of Track
B. Rear of Track
C. Front of Vehicle

NOTE: If steering alignment is out of specification, see an authorized *BRP Can-Am Off-Road Dealer*.

- **WARNING**

Vehicle steering alignment must be performed by an authorized *BRP Can-Am Off-Road Dealer.*

Track Module Adjustment and Installation

Refer to *DPS TRACK MODULE INSTRUCTION SHEET* for more instruction details.

Go to instructions.brp.com with your *Track Module Part Number*.

Track Tension Adjustment

Refer to *TRACK KIT INSTRUCTION SHEET* for more adjustment instructions details.

Go to instructions.brp.com with your *Track Kit Part Number*.

BREAK-IN PERIOD

⚠ CAUTION A break-in period is necessary to allow the components to adjust and settle.

Re-tightening screws and nuts from all mounts and anti-rotations after three hours, measure and adjust steering alignment.

NOTE: Additional break-in period tasks are required for the track kit, refer to *APACHE XC AND APACHE XC LT TRACK KIT USER GUIDE* for more information.

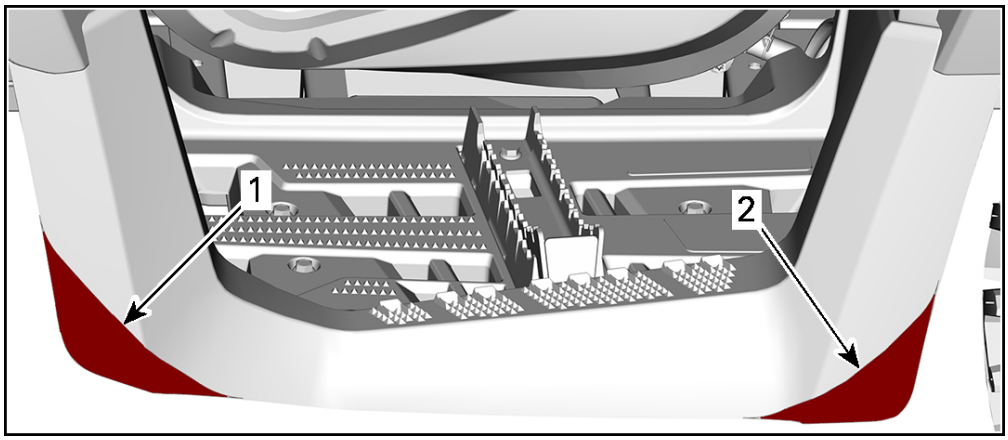
TRACK REMOVAL

1. Remove tracks.
2. Remove track mounting kit.

FASCIA TRACK INTENT PART REMOVAL AND FASCIA TRIMMING

Outlander and Outlander MAX models

Front and rear footrest cuts need to be done as shown.



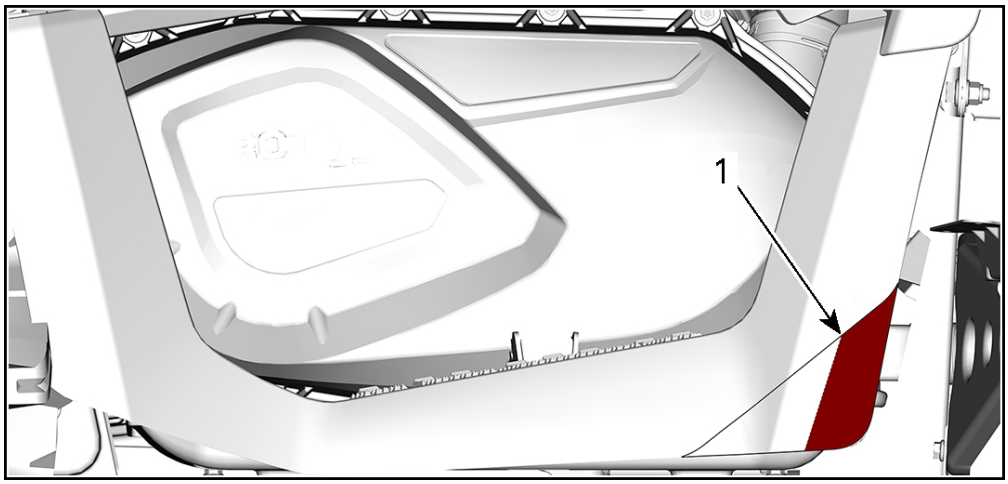
1. Template 715005240-C1

2. Template 715005240-C2

Deburr edges after cutting.

X mr models

Rear footrest cuts need to be done.



1. Template 715005240-C2

Deburr edges after cutting.

Renegade – Except X mr models

No need to cut.

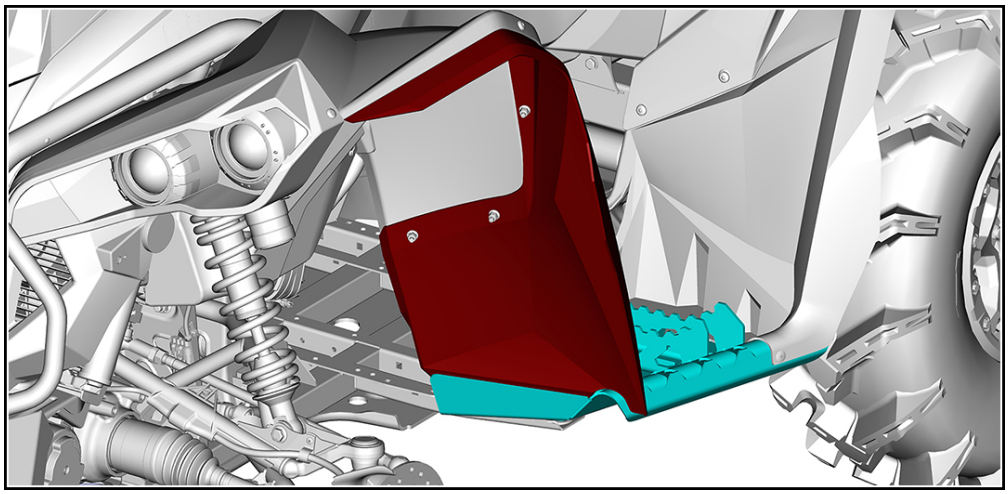
Renegade X mr models

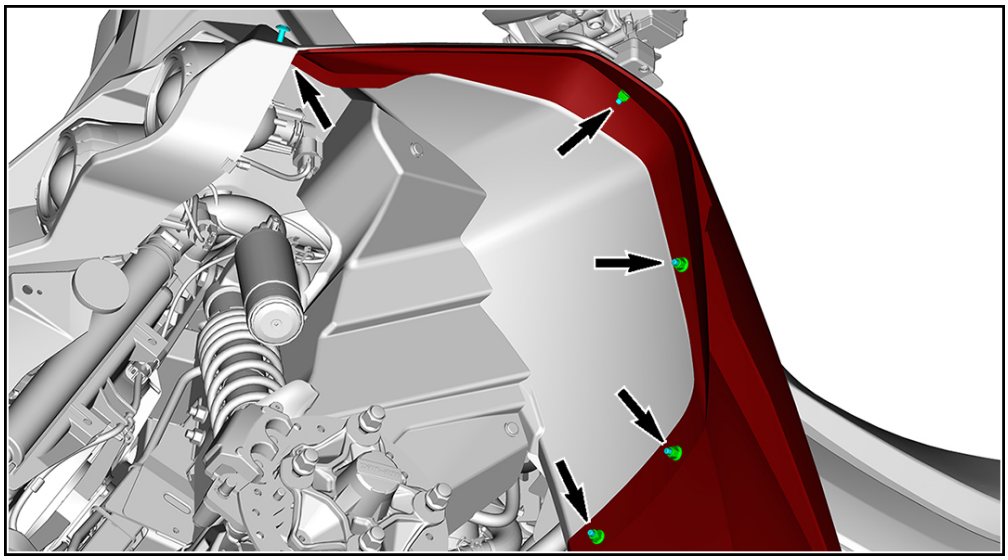
Aluminum footboards need to be cut.

For the removal of the parts, you may refer to *BODY* subsection of the appropriate online *SERVICE MANUAL*.

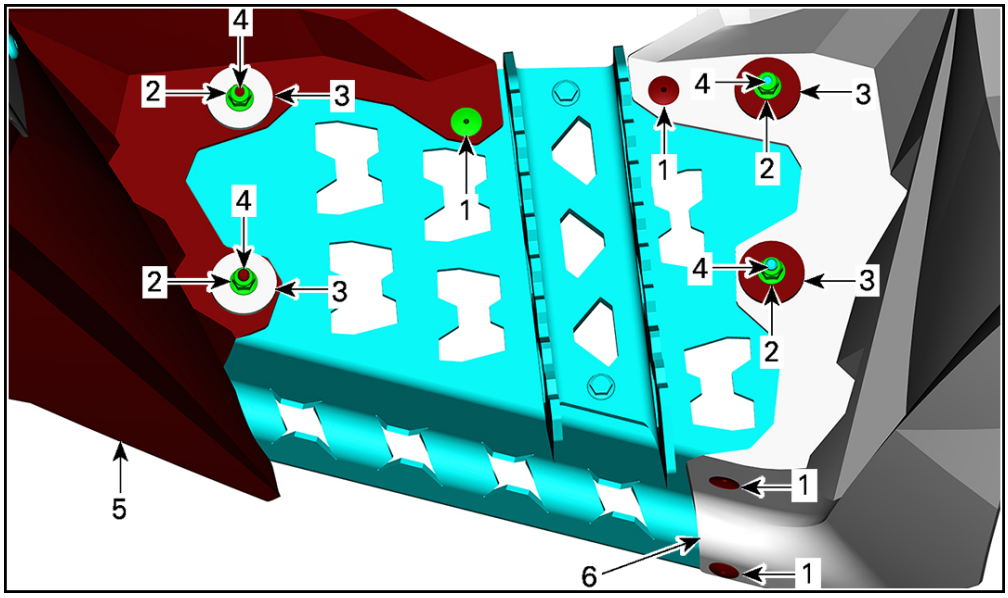
1. Remove mudguard, footboard and their respective hardware. Keep nuts, Torx screws, bolts and washers. Drill rivets using 6.5 mm (1/4 in) [**T1**] drill bit.

NOTE: Replacement rivets to use are: (P/N 293150104).





MUDGUARD TO FENDER - 5 NUTS AND TORX SCREWS TO REMOVE



FOOTBOARD TO FRONT AND REAR MUDGUARDS HARDWARE

1. Four (4) Rivets

2. Four (4) Nuts

3. Four (4) Washers

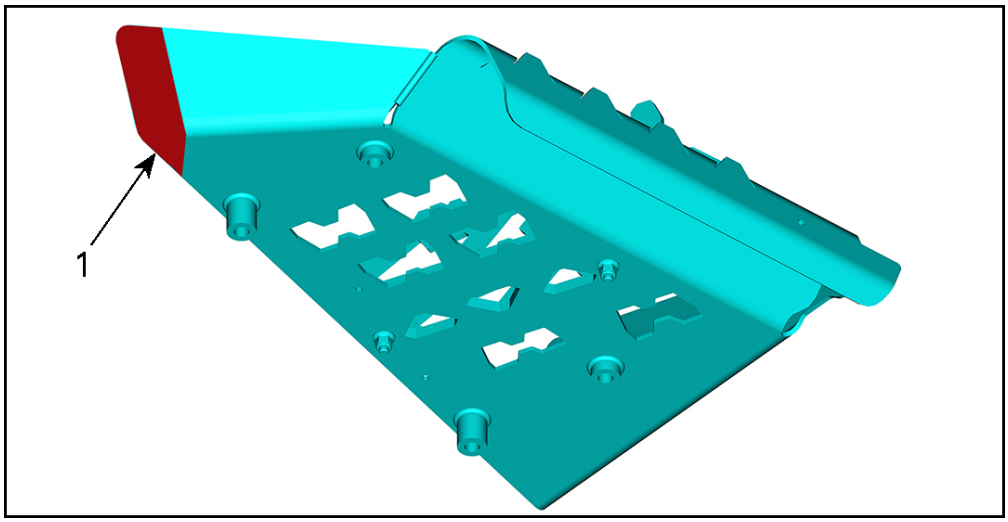
4. Four (4) Bolts

5. Front Mudguard

6. Rear Mudguard

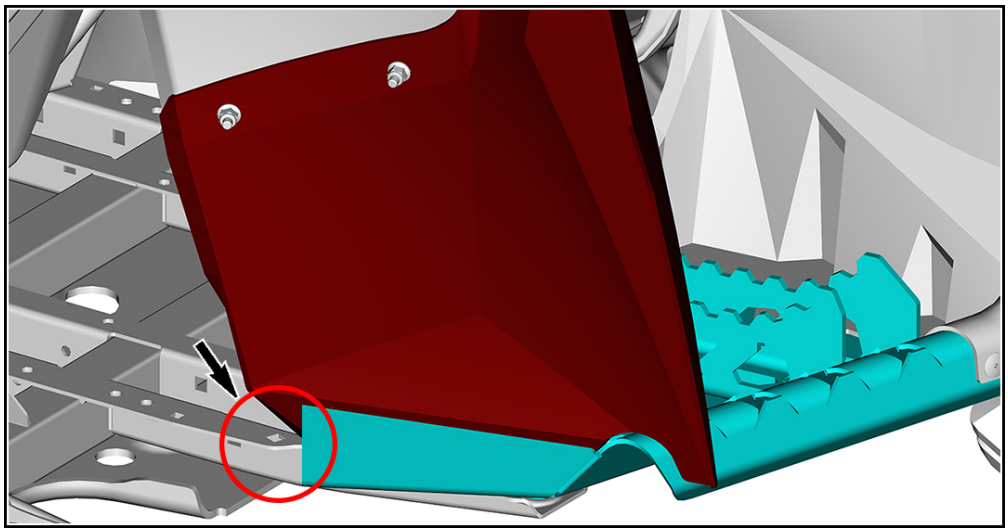
2. Cut footboard using 715007206_TEMPLATE_4.

NOTE: Deburr edges after cutting.



1. 715007206_TEMPLATE_4

3. Reinstall footboard and front mudguard. Installation is the reverse of the removal procedure.



TYPICAL - REMOVED FOOTBOARD SECTION